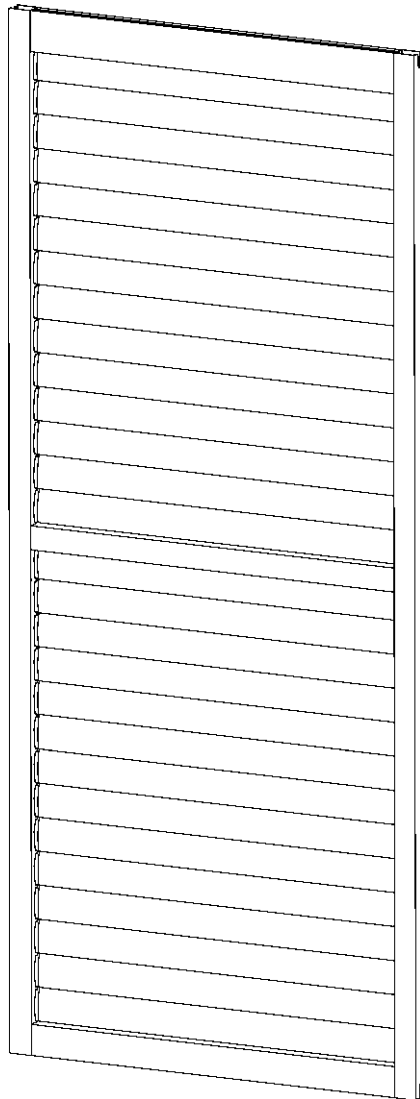


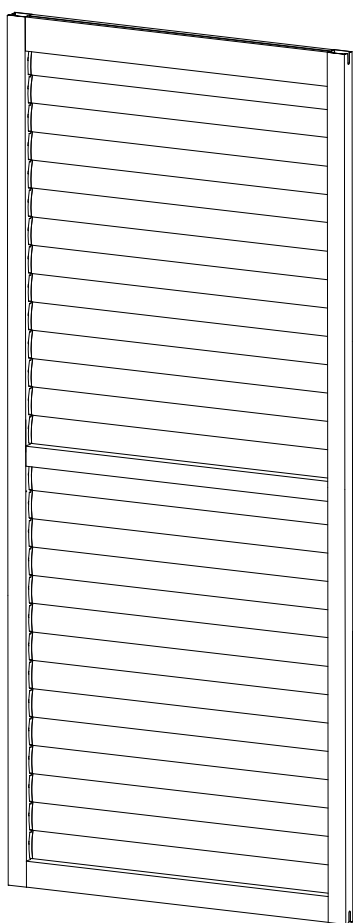


Manual
for
Sliding Louver Wall Set 3m + 4m
for
Pergola Gazebo San Pablo Alu+

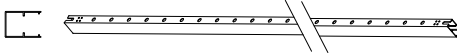
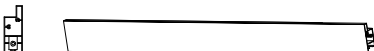
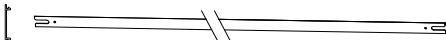
3M/4M Mobile Door Installation Manual



Part List



x3

A			2pcs
B			1pc
C			1pc
D			1pc
E			218CM: 28pcs 238CM: 30pcs
F			2pcs
G			2pcs
I	1		218CM: 56pcs 238CM: 60pcs
II	2		16pcs ST4.2*20
III	3		4pcs
	4		4pcs
	5		4pcs
	6		4pcs ST4.2*10
IV	7		218CM: 28pcs 238CM: 30pcs ST2.2*14

Kind Reminder

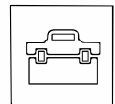
General Guidelines

- After installing the sliding door, please keep this manual for future use;
- Please carefully read the following instructions before assembly;
- This manual may not include every detail and a considerable number of steps;
- When you need further information or any assistance, please contact us;

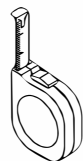
Kind Notes

- Please open or remove the blinds in strong winds or other extreme weather conditions to avoid damage to personnel in adverse weather conditions.

What you may need?



Ladder x2



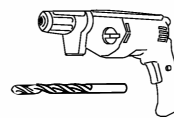
Tapeline



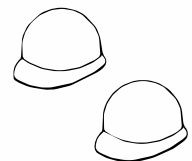
Mallet



Glove



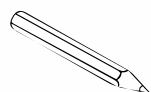
electric screw
driver



Safety
hat x2



Level



Marker
Pen



Adjustable
wrench



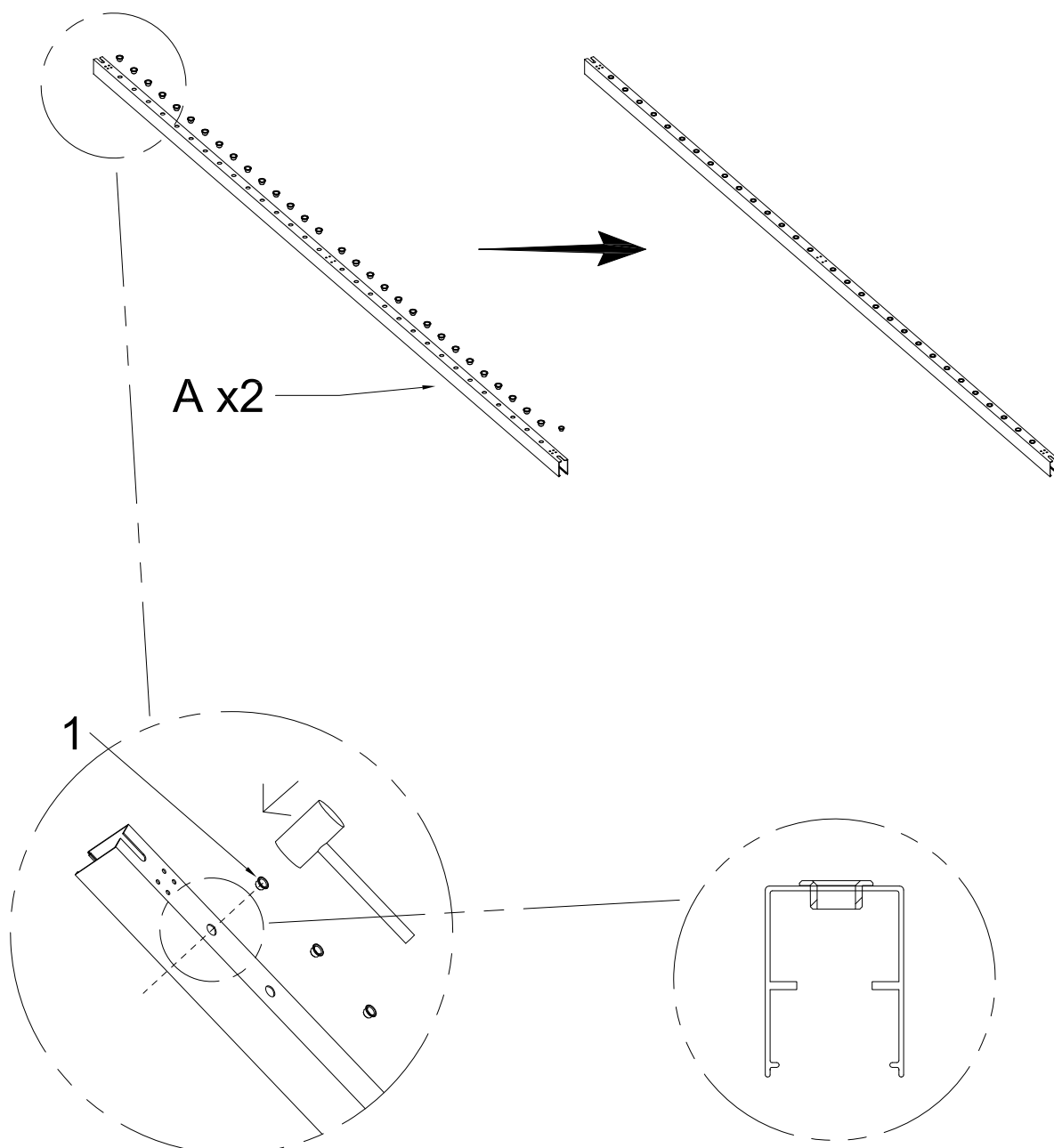
screwdriver or
electric
screwdriver



Allen key

Step-by-step Instructions for Installation

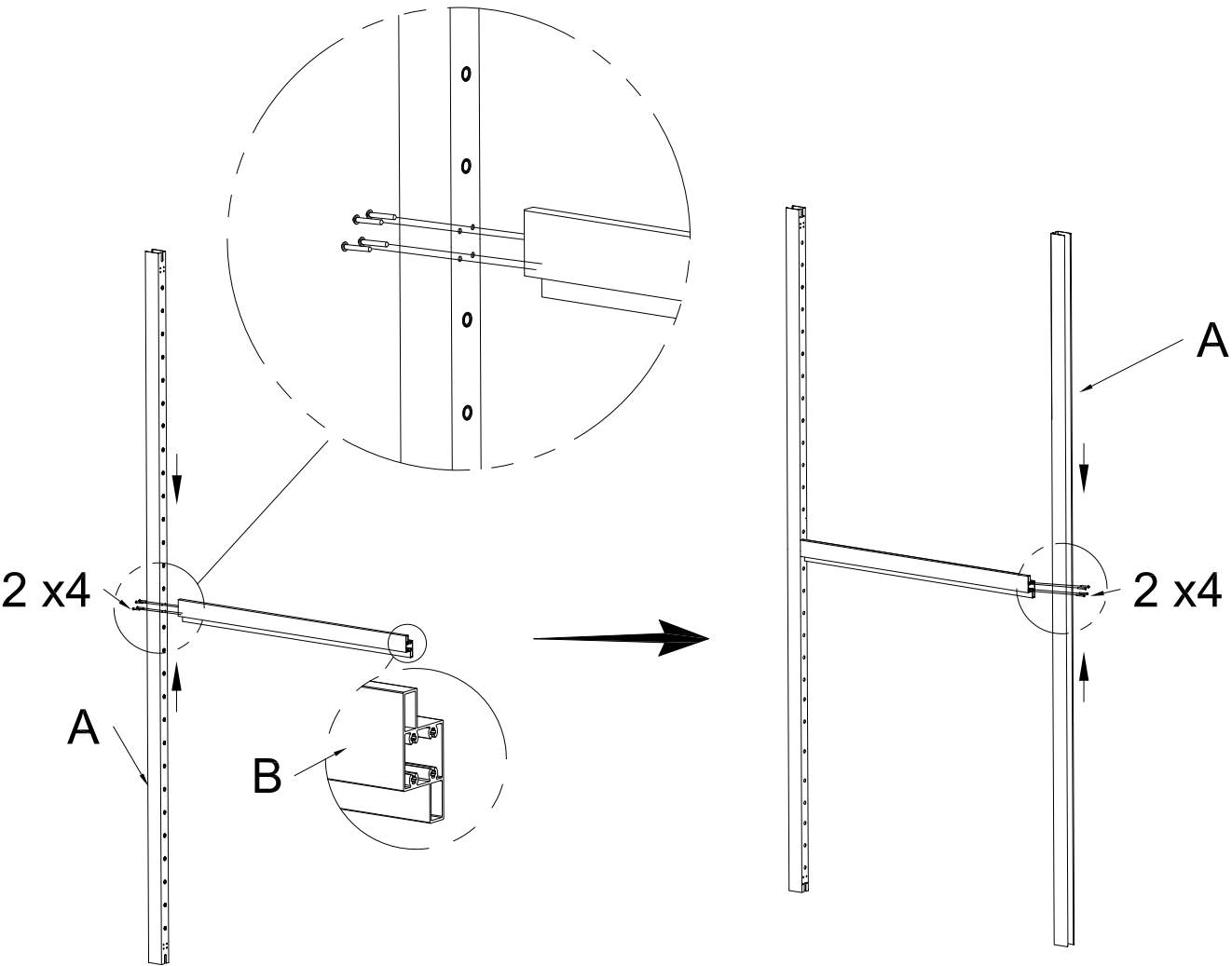
1. Assemble door frame.



Tips:
When installing the sleeve, it must be attached to the frame. Make sure it is flat and not wrapped.

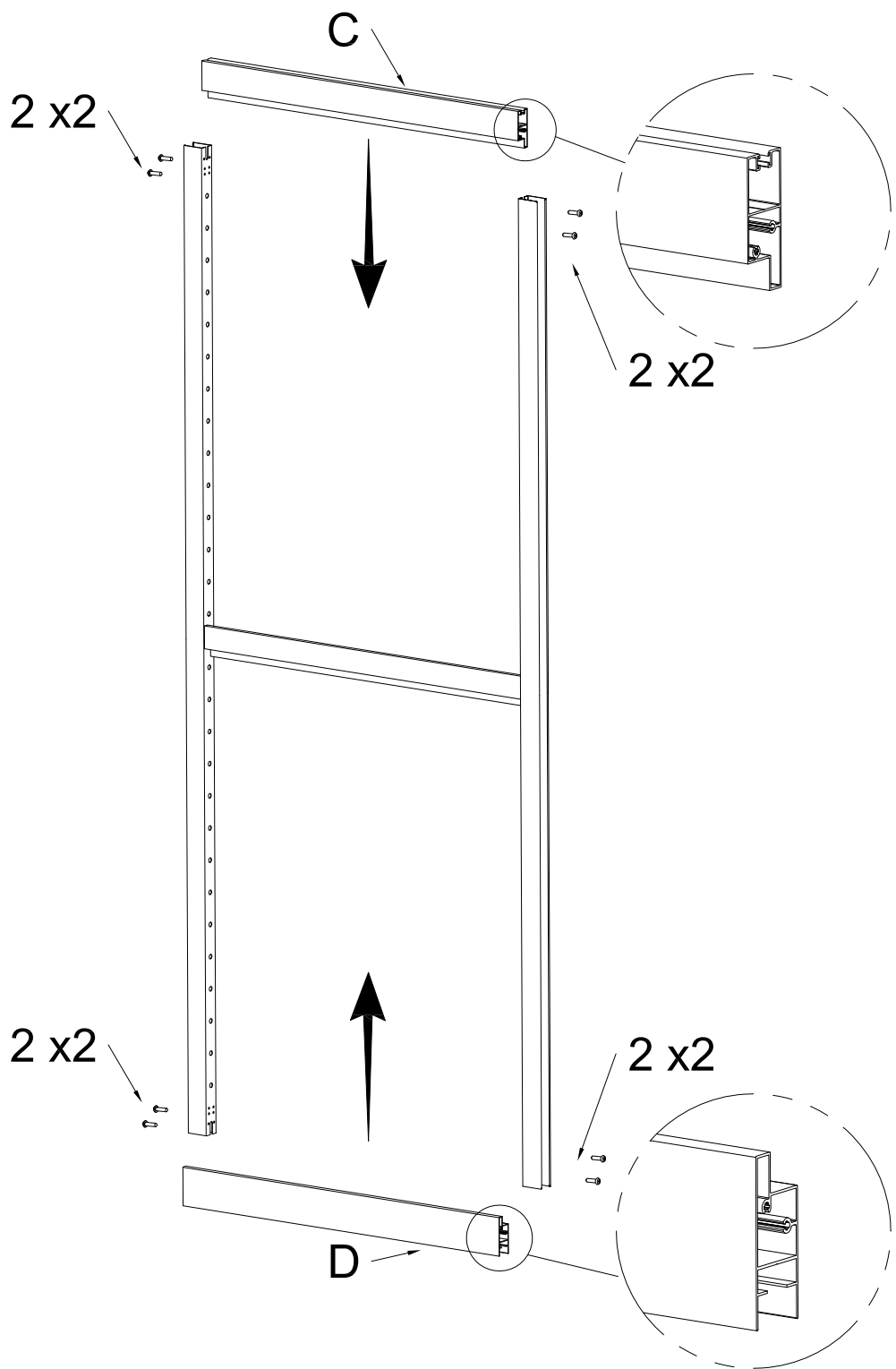
A		QTY:2PCS	1		QTY:56 or60PCS
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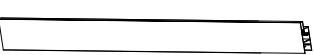
2. Combination door frame and middle beam.



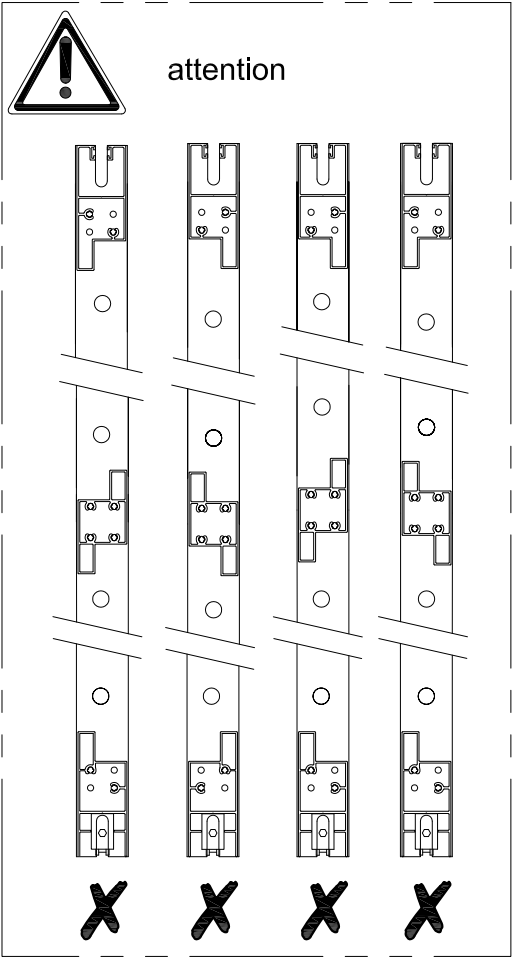
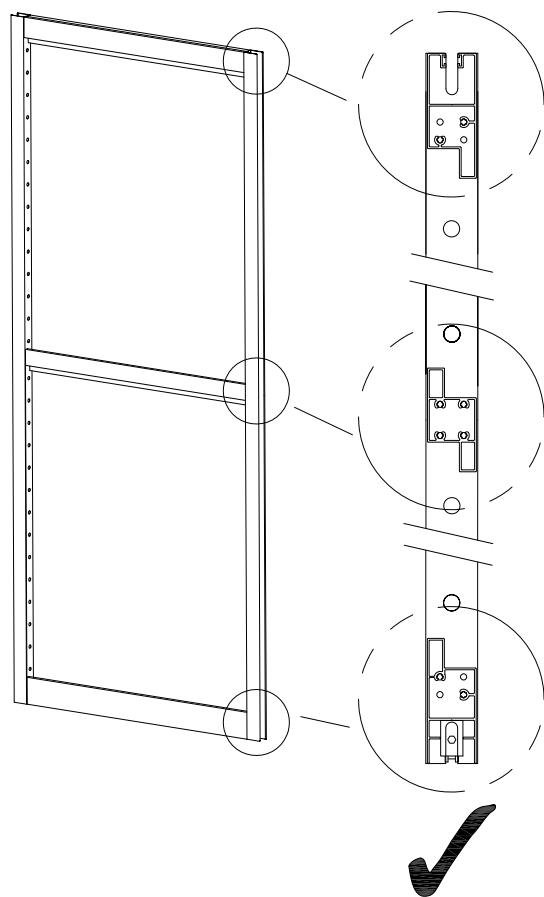
B		QTY:1PC	2  QTY:8PCS ST4.2*20
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3.1 Install the upper and lower beams.

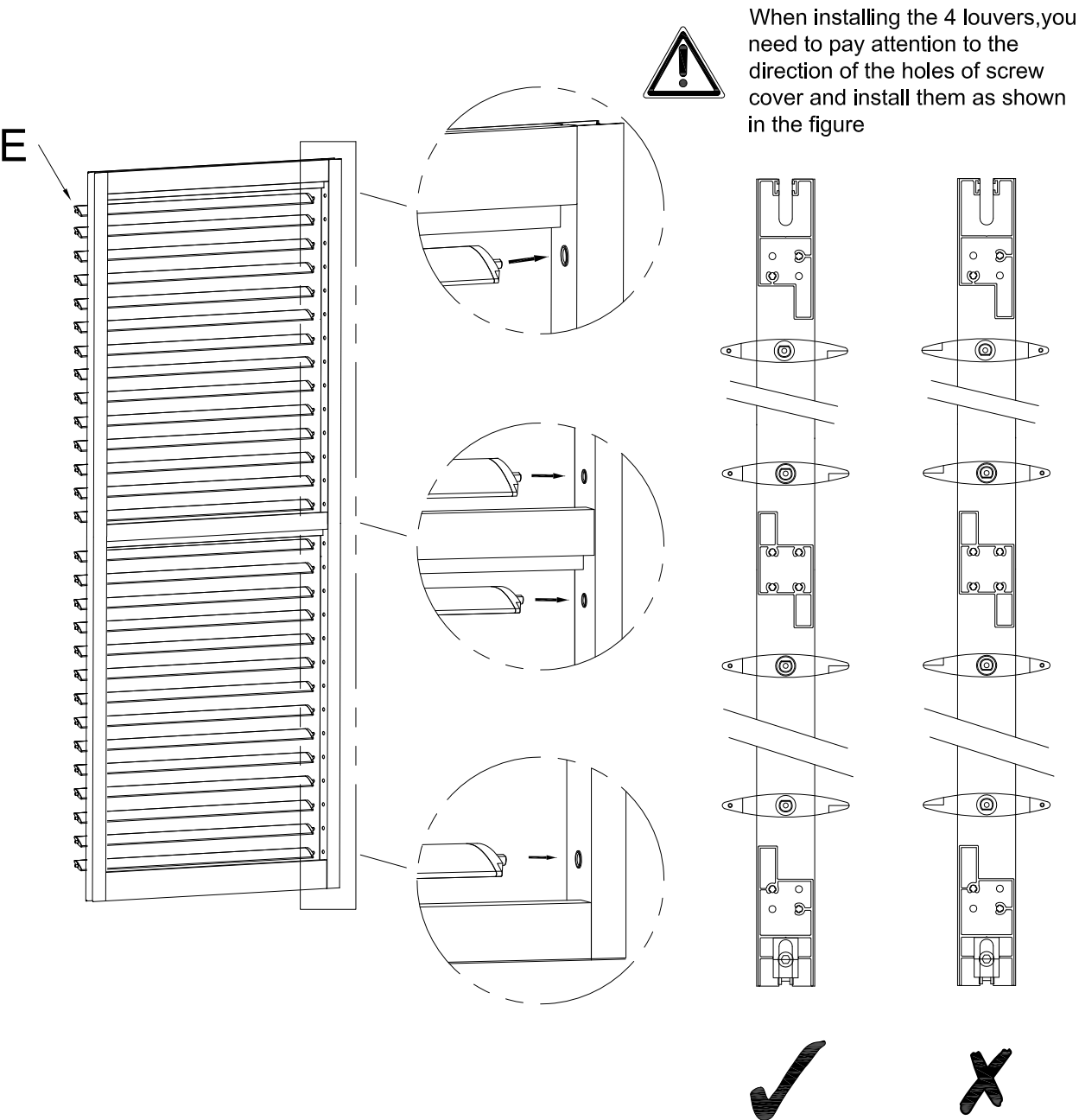


C			QTY:1PC		
D			QTY:1PC	2	 QTY:8PCS ST4.2*20

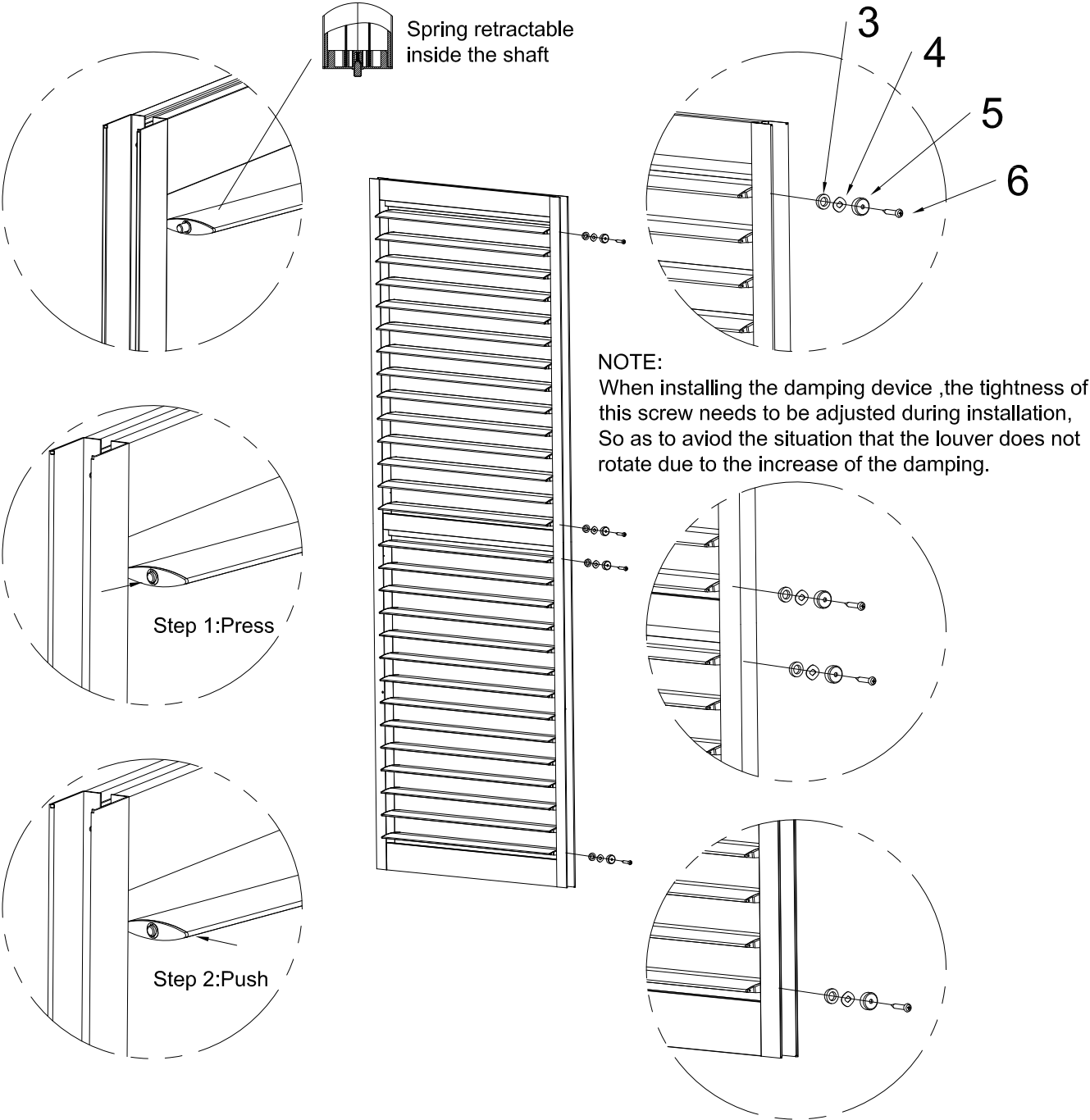
3.2 Confirm the installation status of the side of the door frame.



4.1 Install louvers and confirm installation status.

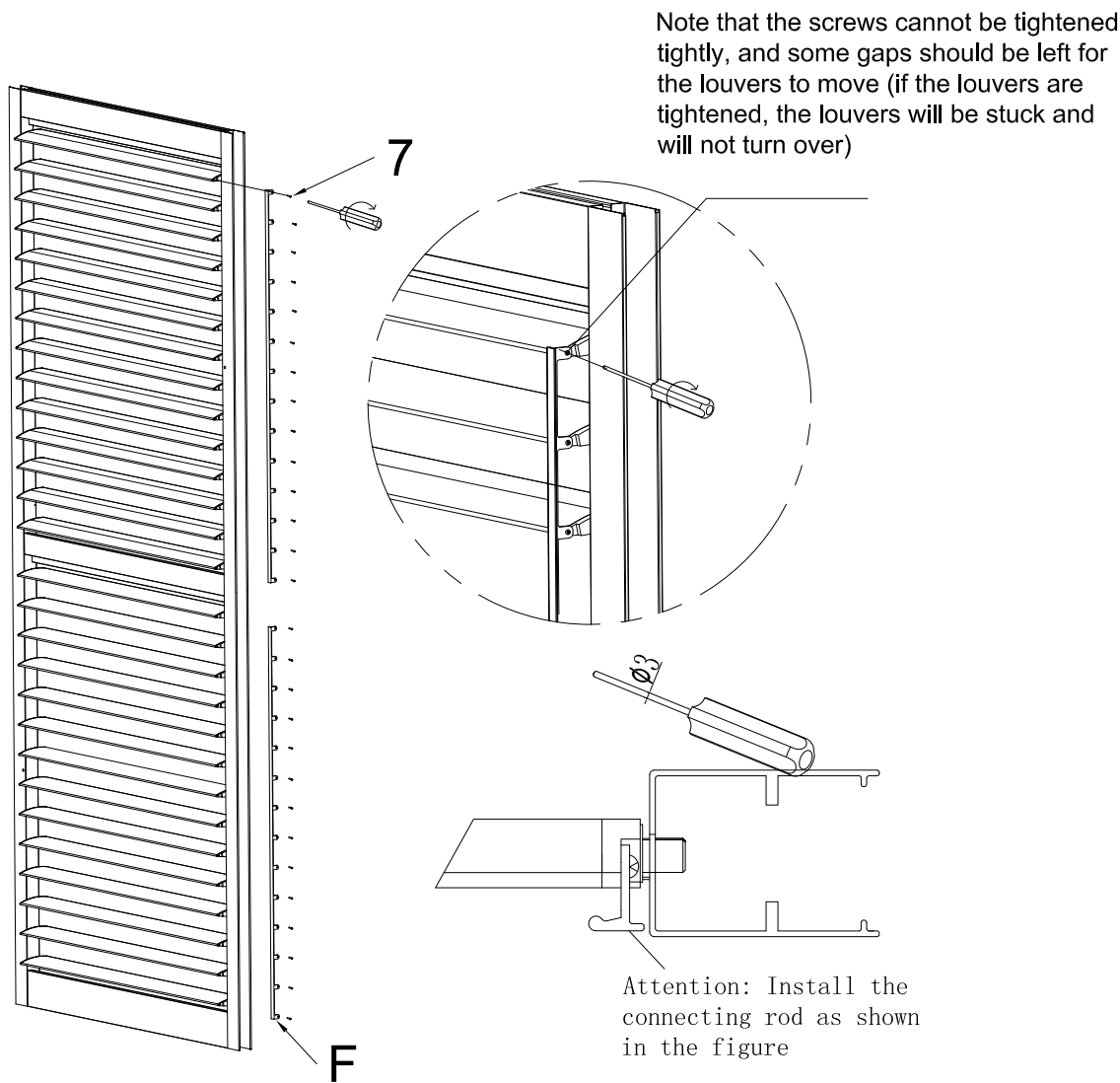


4.2 Fixed louvers.



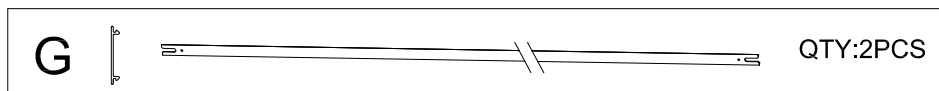
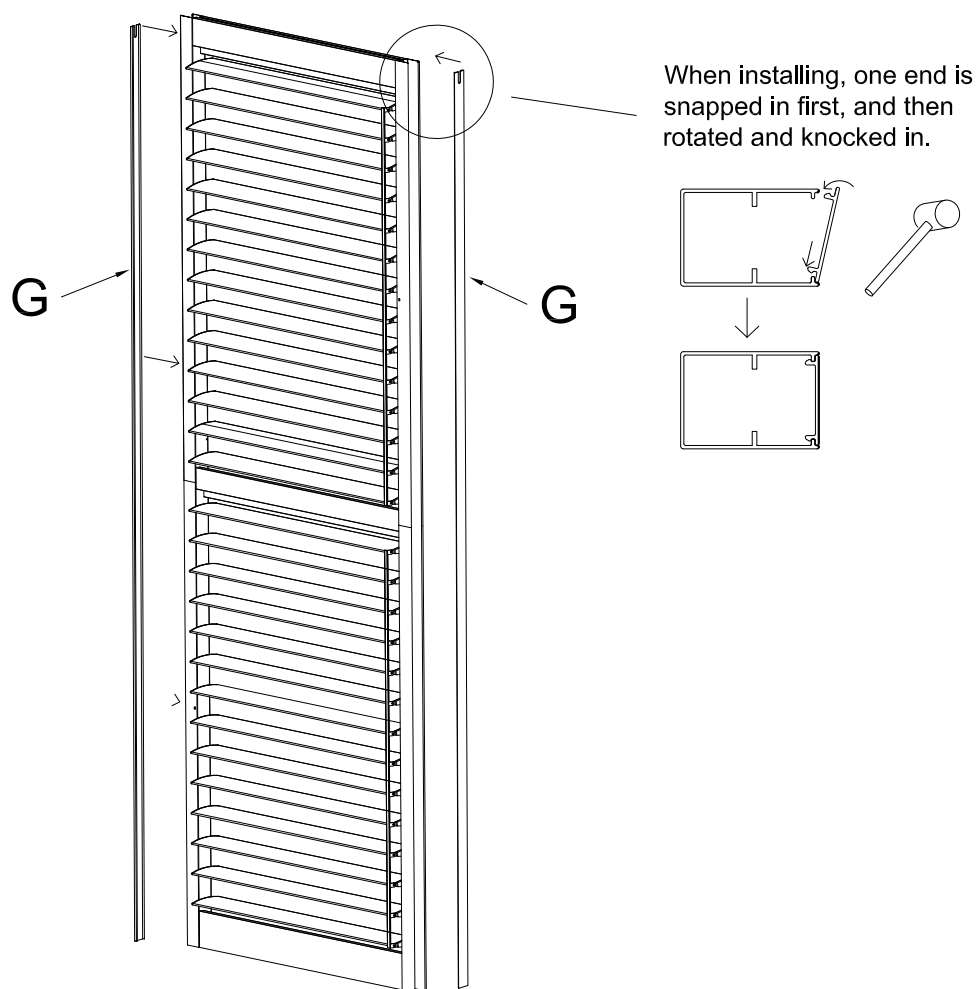
3		QTY:4PCS	4		QTY:4PCS
5		QTY:4PCS	6		QTY:4PCS ST4.2*10

5. Install the active connecting rod.

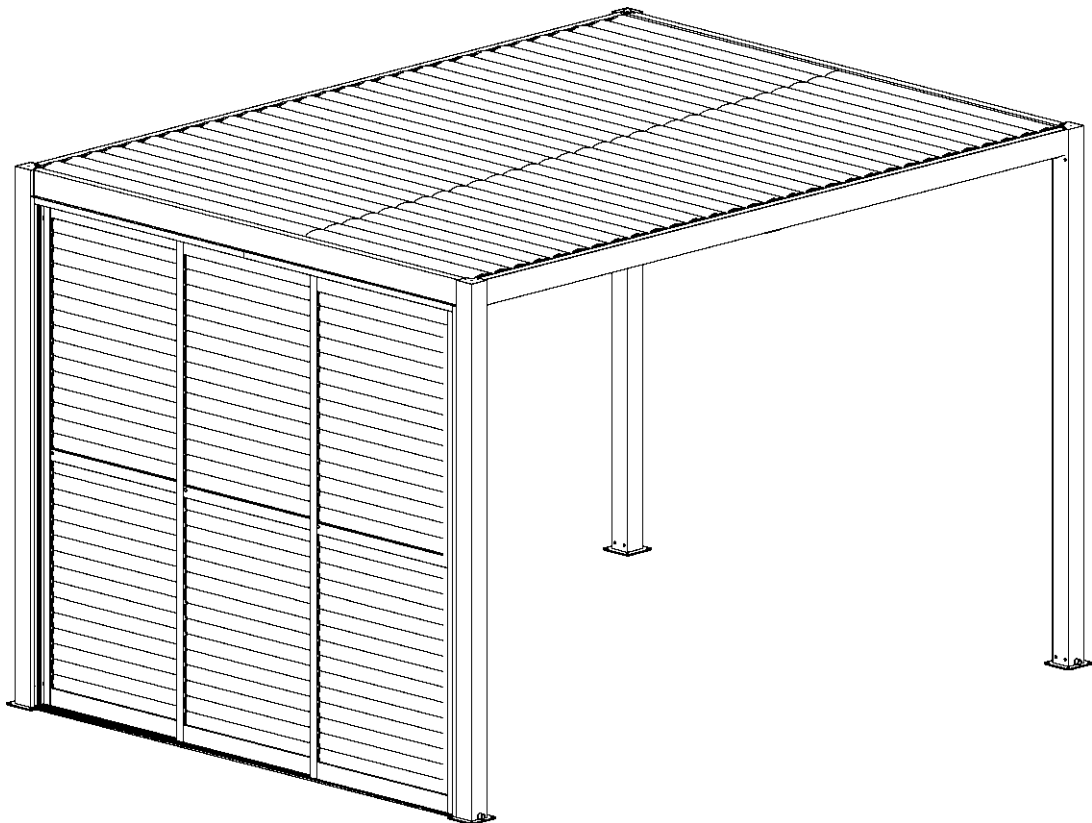


F		QTY:2PCS	7 	218CM: 28pcs 238CM: 30pcs ST2.2*14
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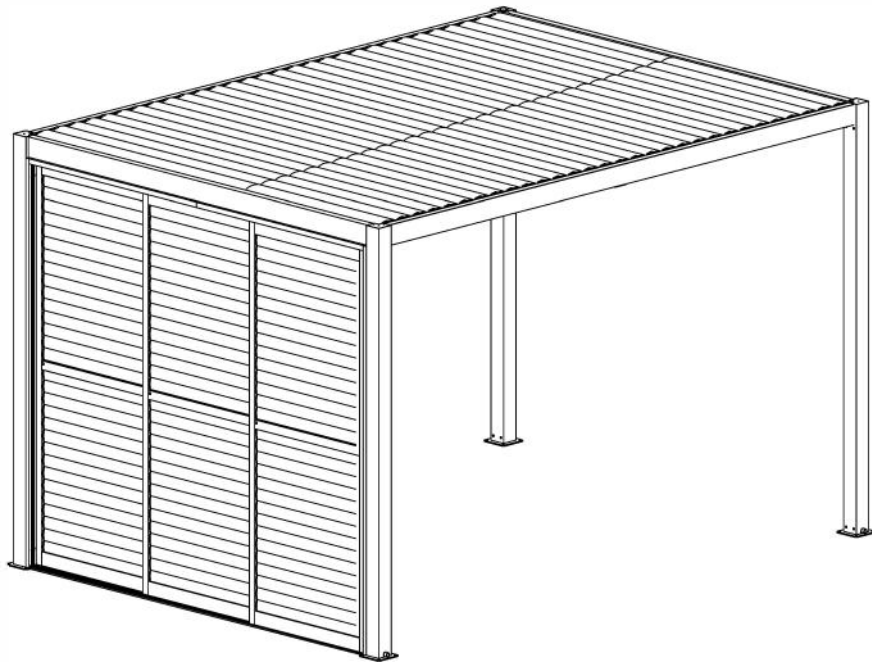
6. Install cover plate.

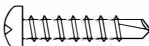
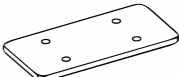
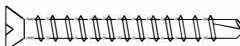


3M Mobile Door Installation Manual

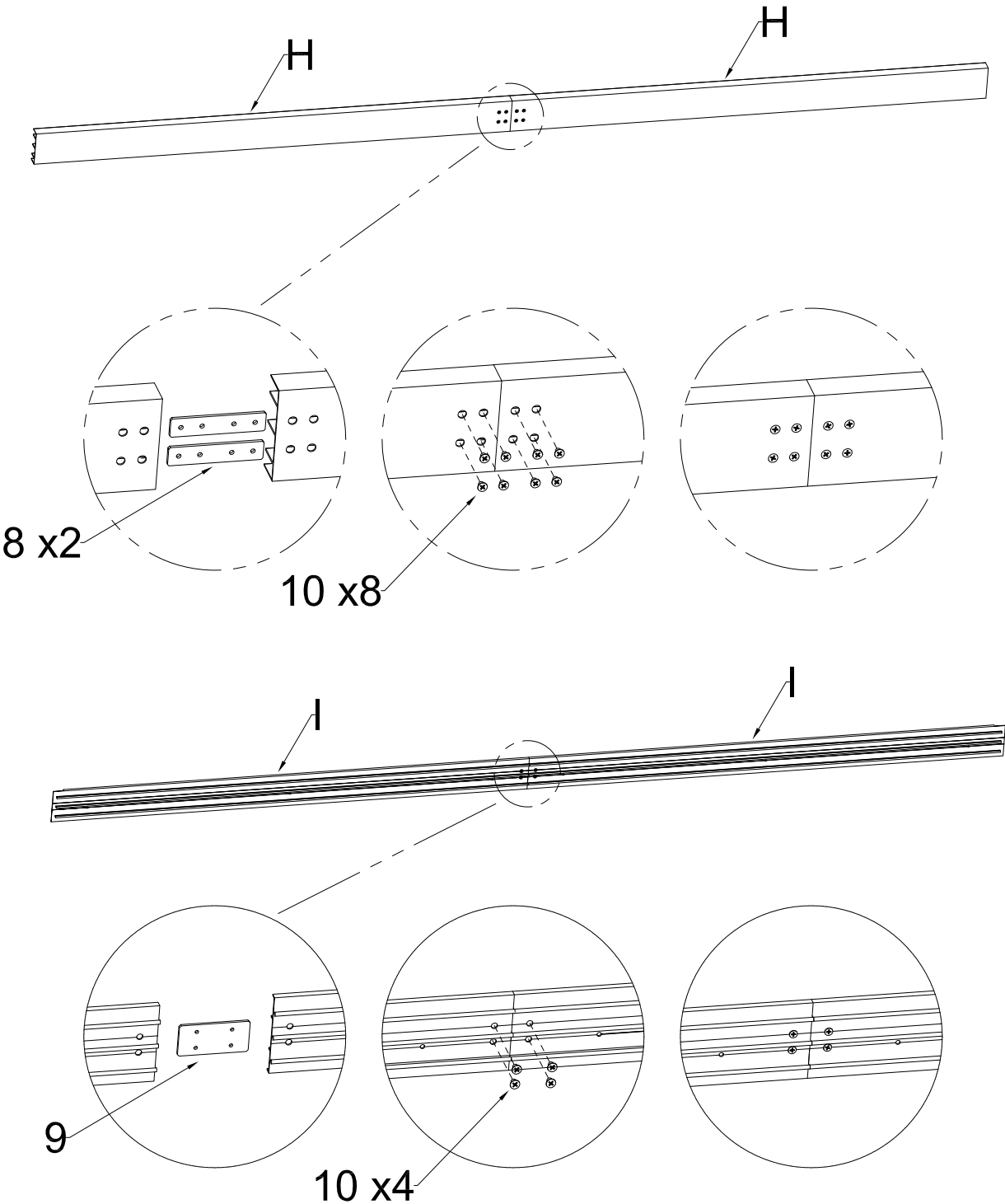


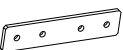
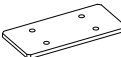
Part List



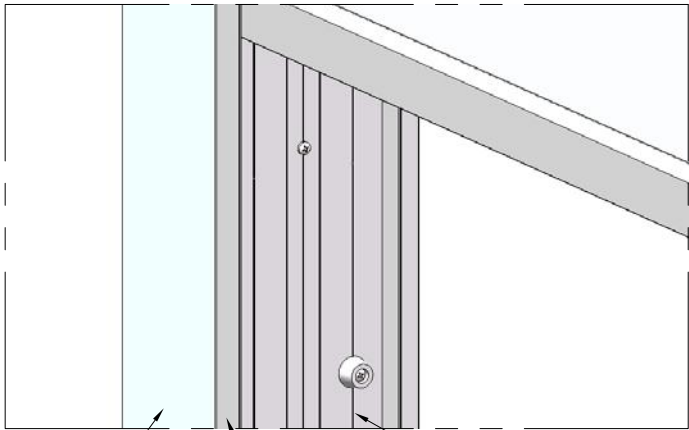
H			2pcs	VI	11		$\phi 6 \times 40$	6pcs
I			2pcs		12		ST4.2*40	6pcs
J			2pcs	VII	13		C-ST4.2*19	12pcs
					14		C-ST3.5*19	4pcs
V	8		2pcs		15		$\phi 18 \times \phi 15 \times 5$	4pcs
	9		1pc	VIII	16			2pcs
	10		12pcs		17		C-ST4.2*19	4pcs
				IX	18		C-ST4.2*60	2pcs

1.1 Splicing the upper and lower tracks together.



H		QTY:2PCS							
I		QTY:2PCS							
8		QTY:2PCS	9		QTY:1PC	10		M5*6	QTY:12PCS

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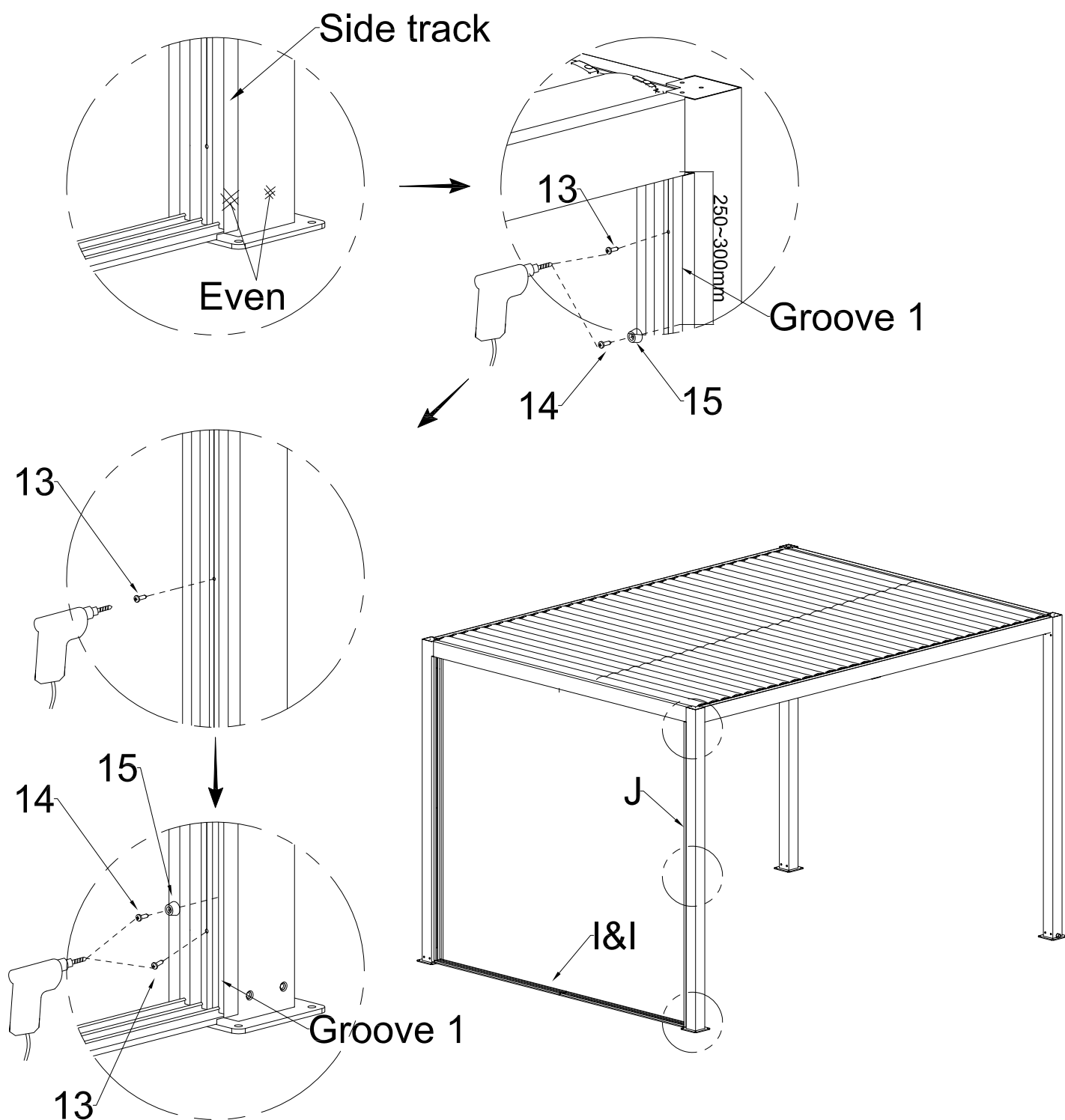


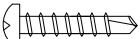
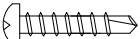
Column

Groove 3

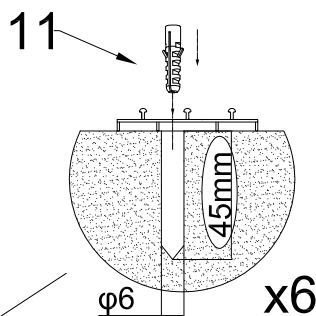
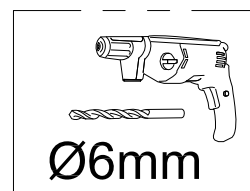
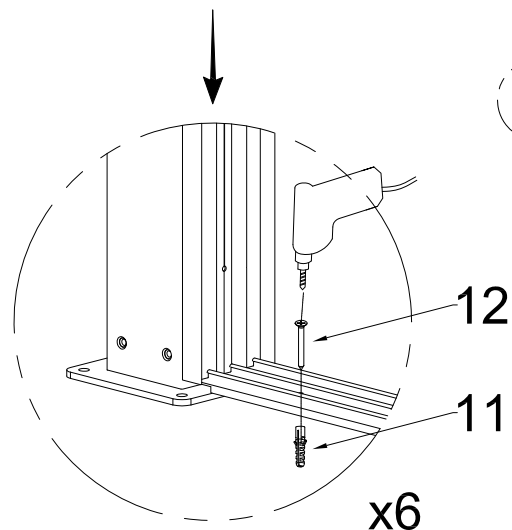
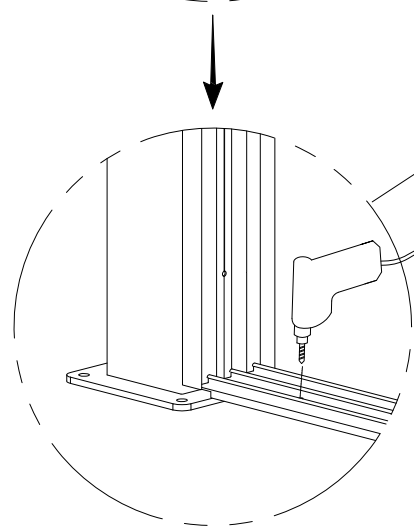
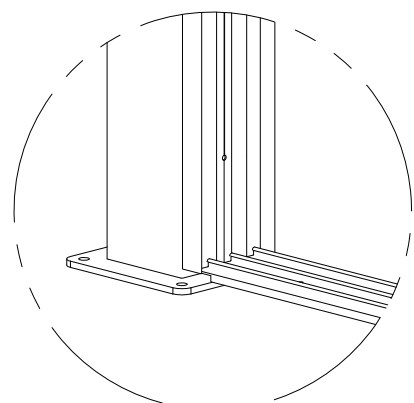
Side track

1.3 Fixed right side track.

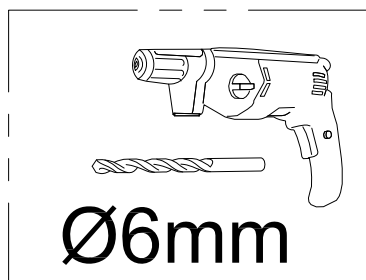
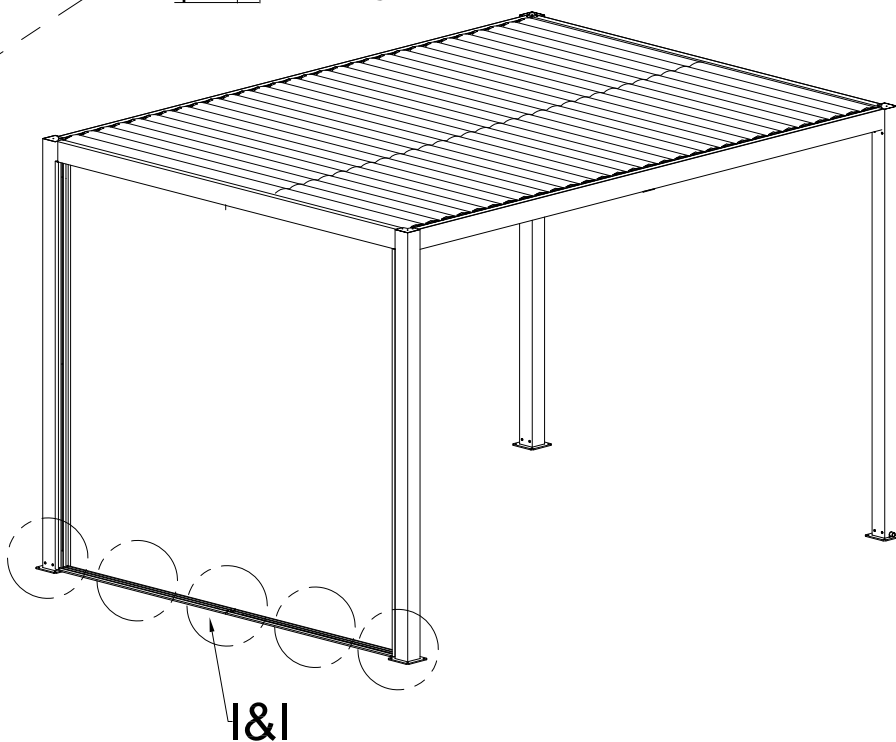


13		QTY:3PCS C-ST4.2*19
14		QTY:2PCS C-ST3.5*19
15		QTY:2PCS

1.4 Fixed ground track.



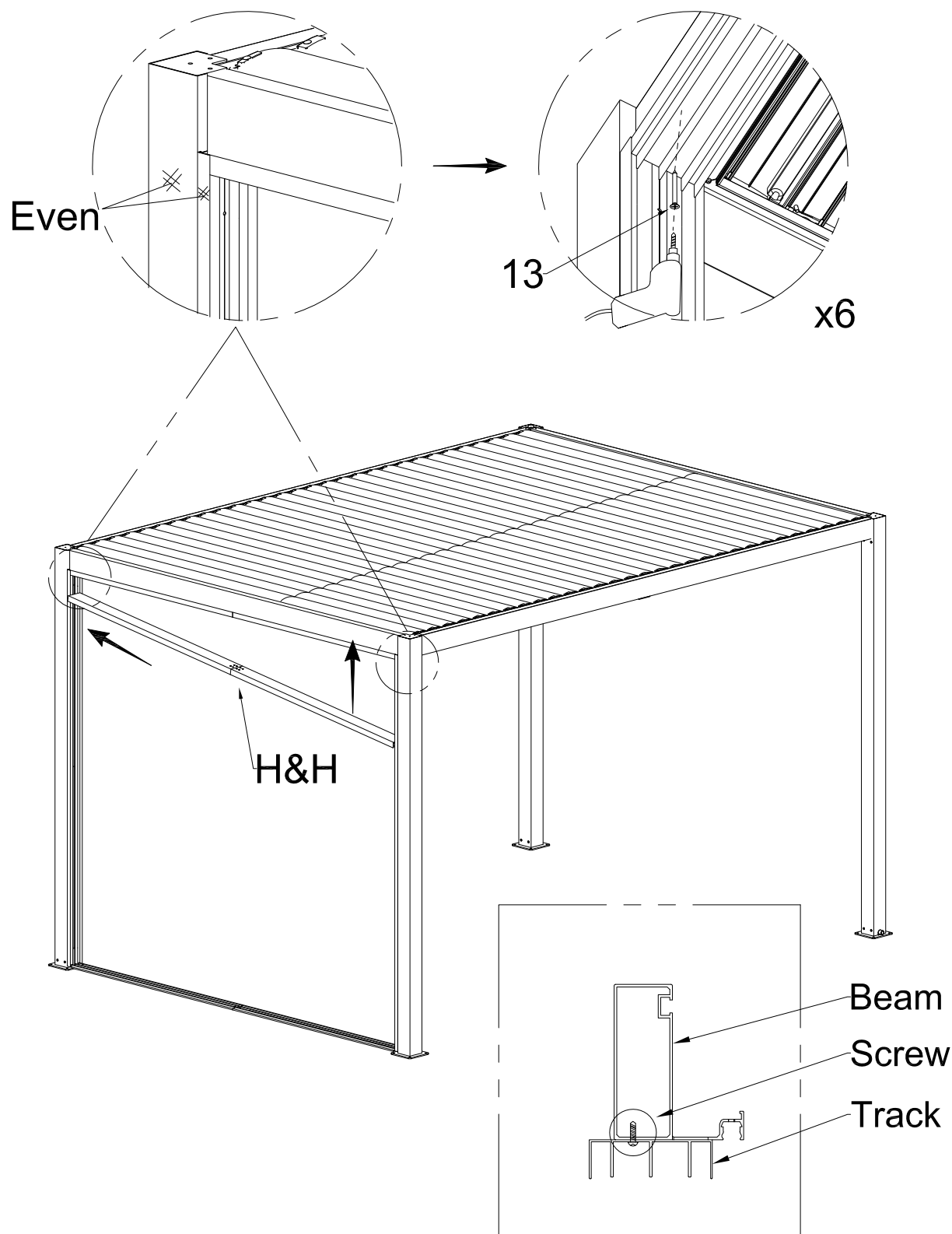
Knock the plastic expansion tube into the drilled hole



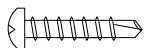
11  QTY:6 PCS
φ6*40

12  QTY:6 PCS
ST4.2*40

1.5 Fix the upper track.



13

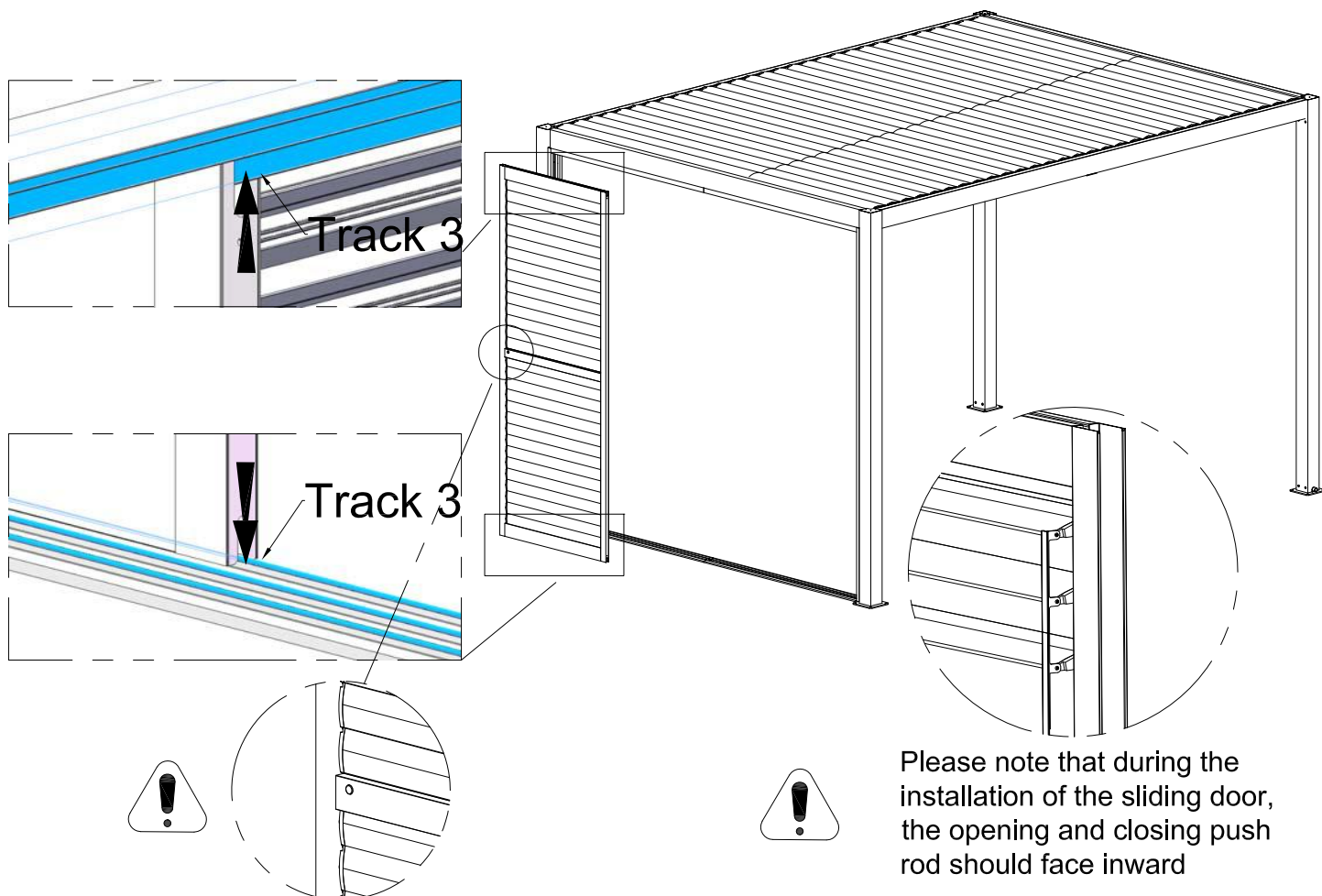


QTY:6 PCS
C-ST4.2*19

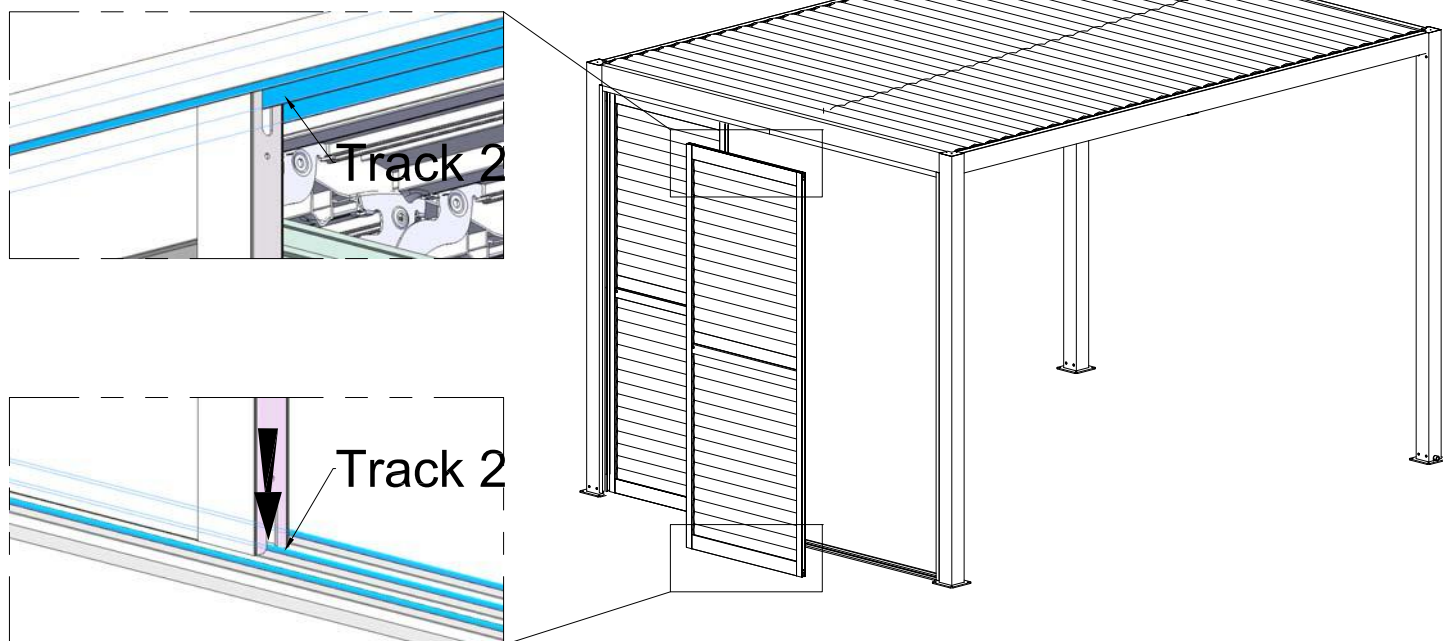


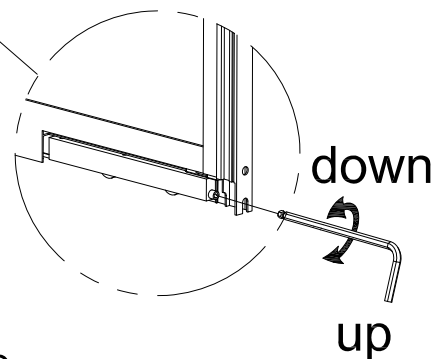
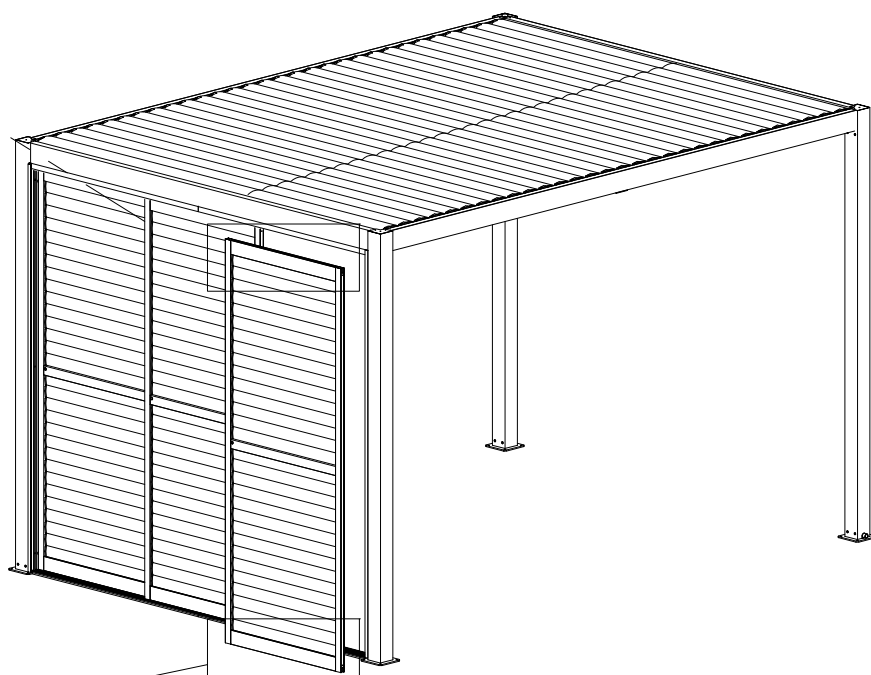
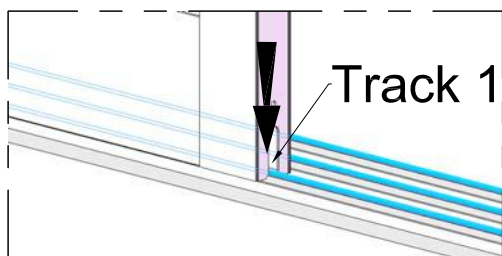
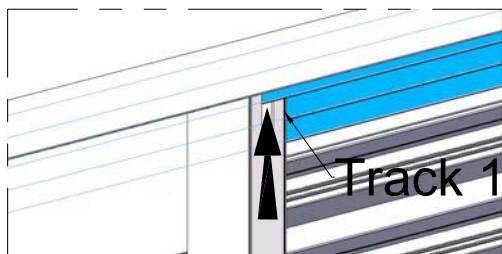
Attention, it is recommended to fix the track in the position shown in the figure

1.6 Install three sets of doors and windows.

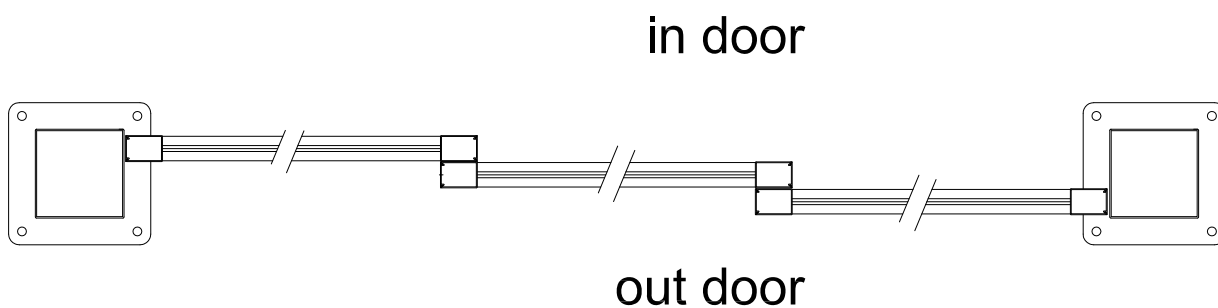


Please note that this area is facing left





Note that if the sliding door is tilted, the pulley can be adjusted



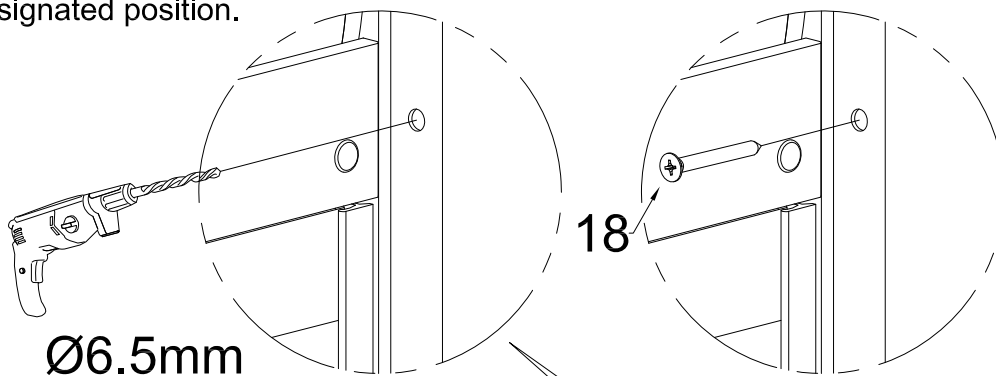
1.7 Install the door lock.



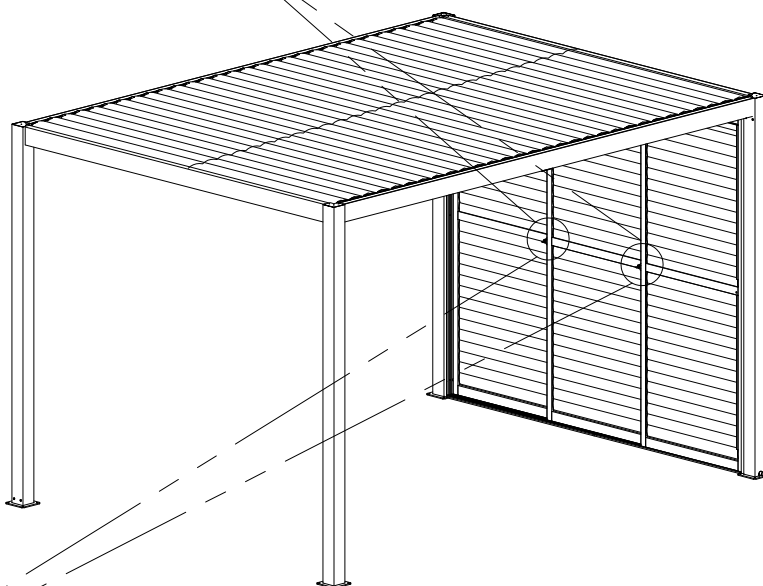
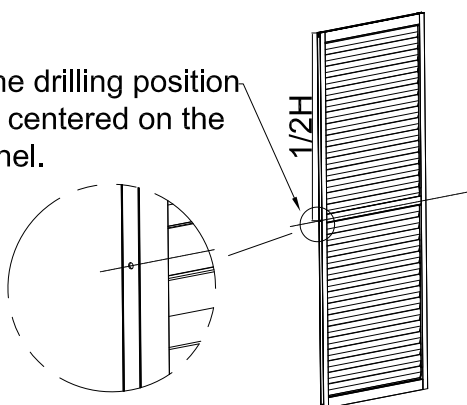
Note:

Avoid drilling through the side vertical post; only drill a $\phi 6.5$ hole on the sealing strip.

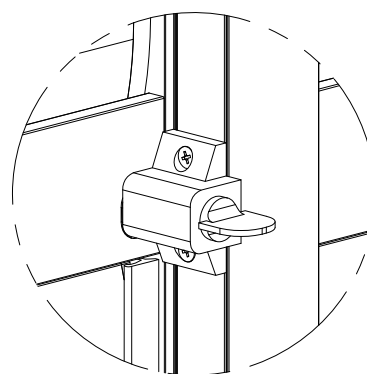
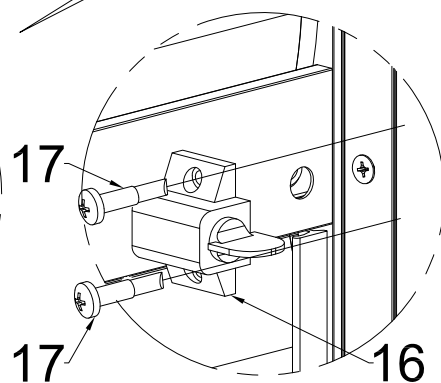
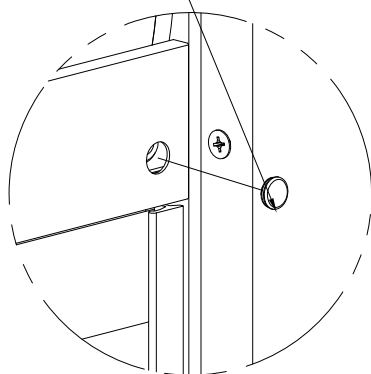
Before installing the door lock, a fixed anchor screw must be installed at the designated position.



Note: The drilling position must be centered on the door panel.



Remove

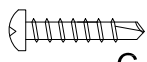


16



QTY:2PCS

17



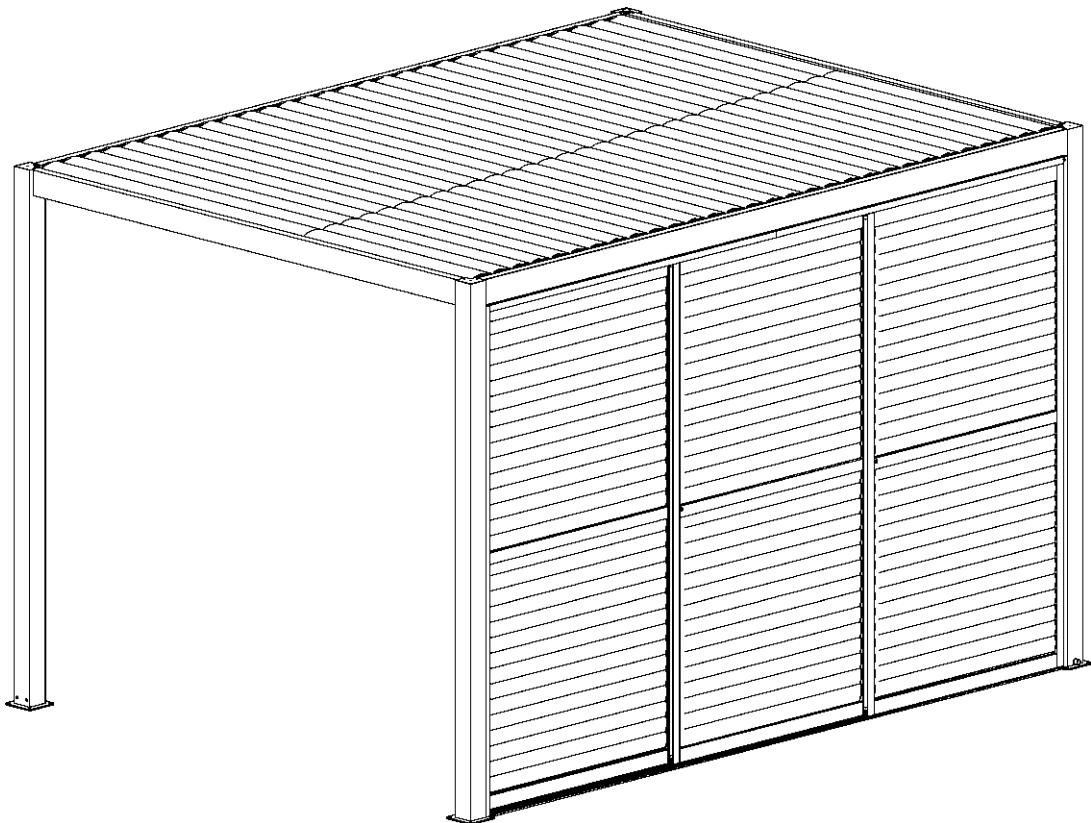
QTY:4PCS
C-ST4.2*19

18

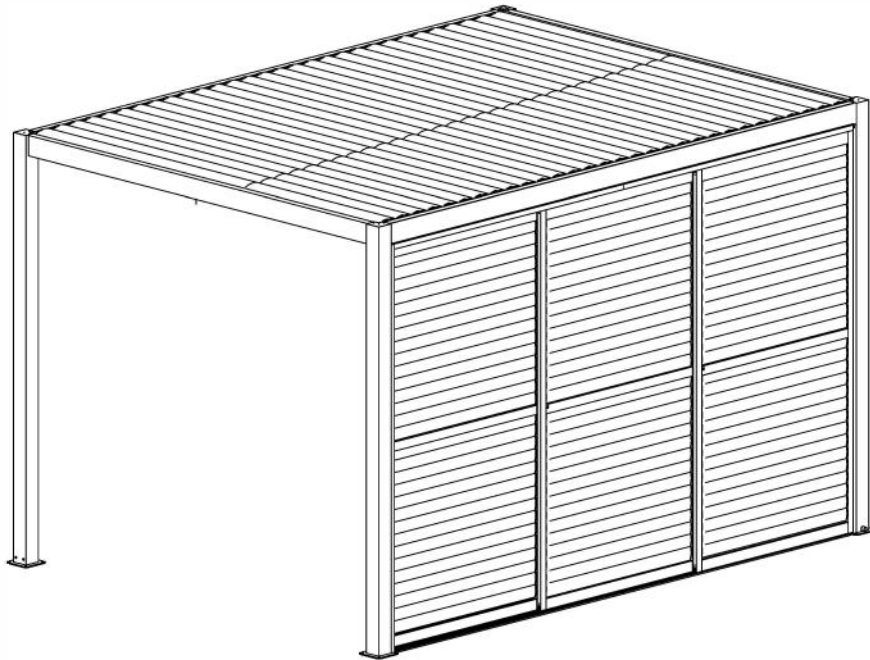


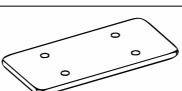
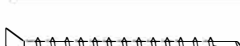
QTY:2PCS
C-ST4.2*60

4M Mobile Door Installation Manual

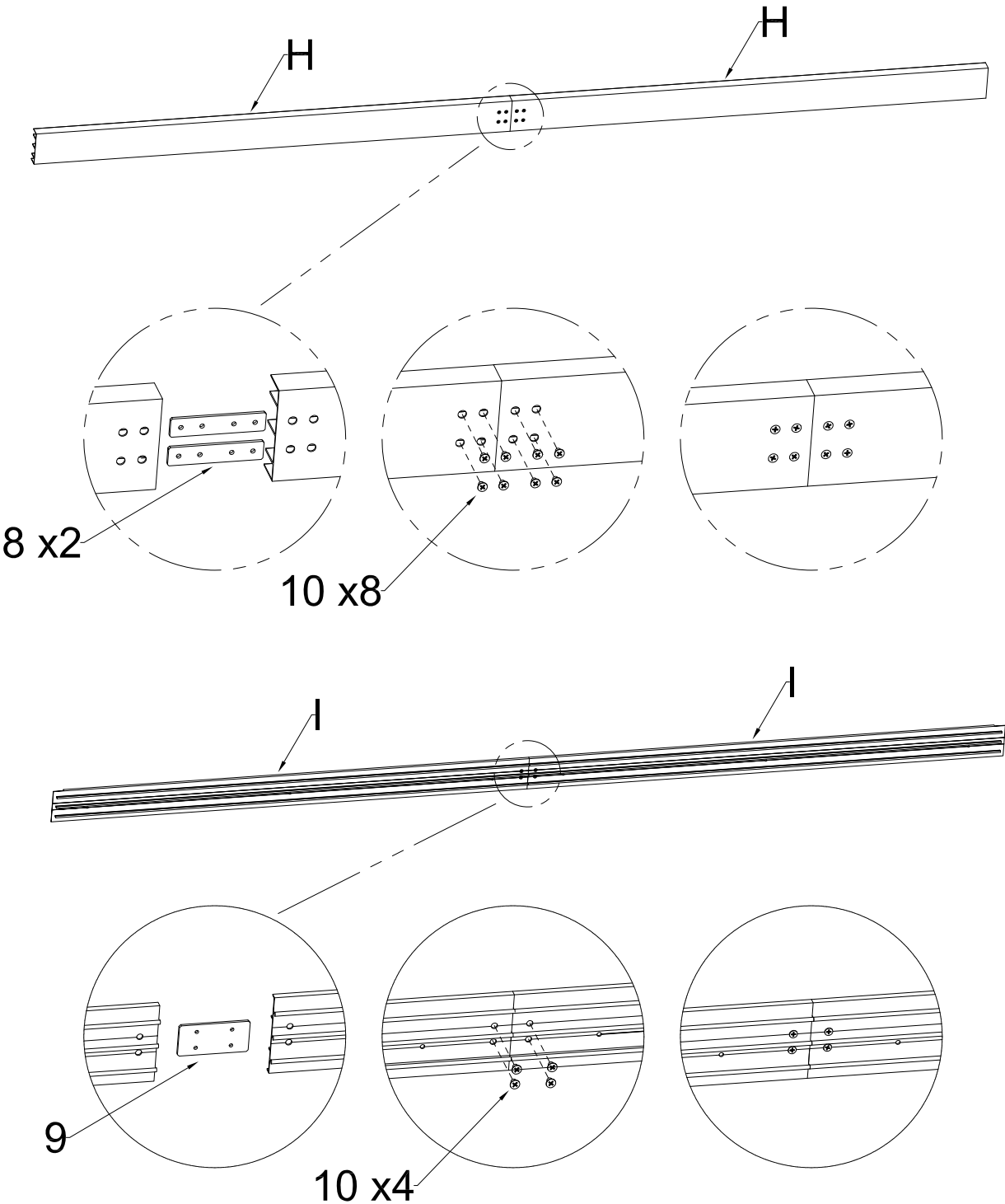


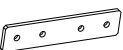
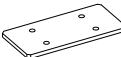
Part List



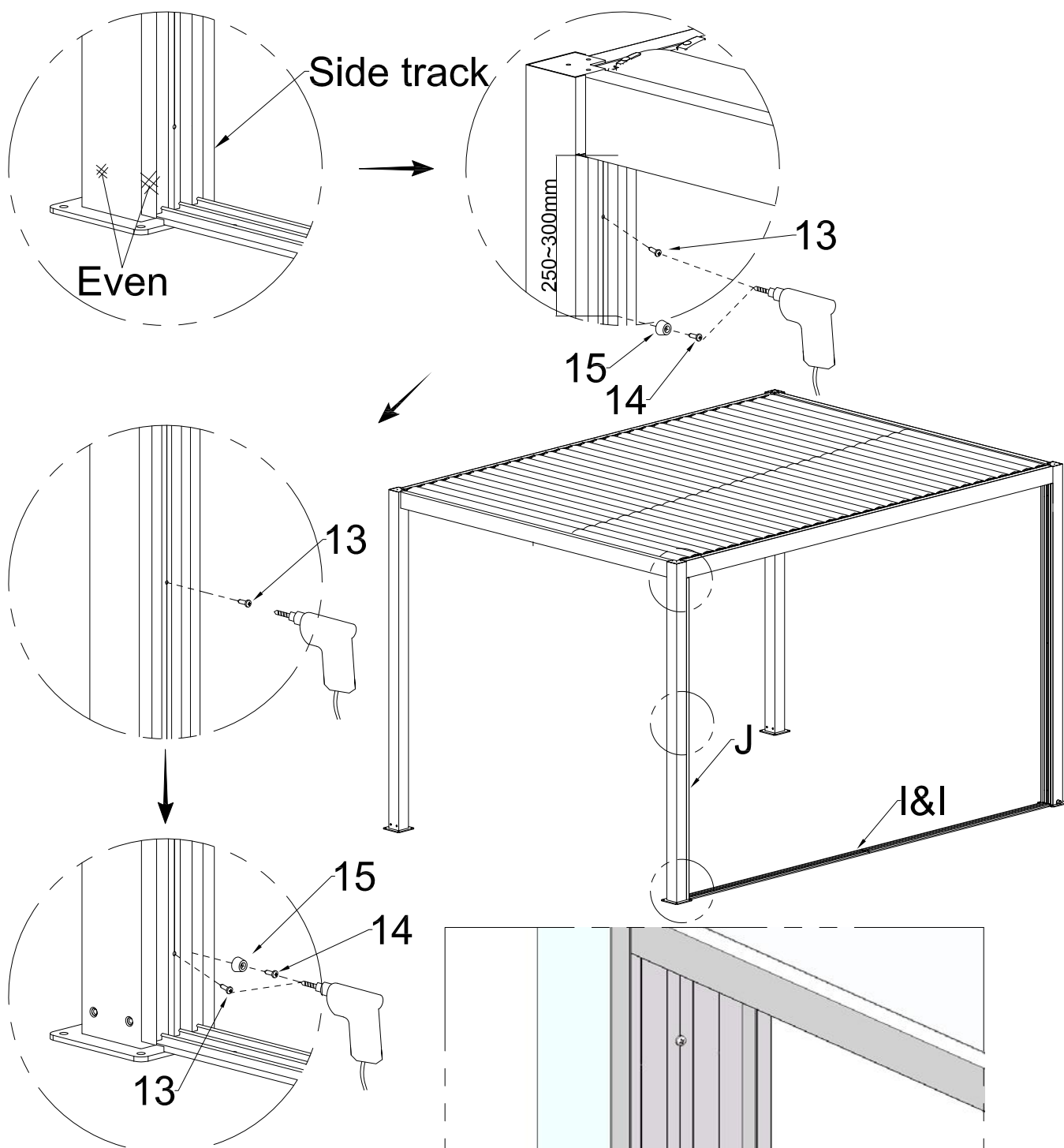
H			2pcs	VII	11		$\phi 6 \times 40$	6pcs
			2pcs		12		ST4.2*40	6pcs
			2pcs	VIII	13		C-ST4.2*19	16pcs
VI	8		2pcs		14		C-ST3.5*19	4pcs
	9		1pc		15		$\phi 18 \times \phi 15 \times 5$	4pcs
	10		12pcs	IX	16			2pcs
					17		C-ST4.2*19	4pcs
				X	18		C-ST4.2*60	2pcs

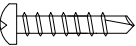
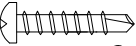
1.1 Splicing the upper and lower tracks together.



H		QTY:2PCS							
I		QTY:2PCS							
8		QTY:2PCS	9		QTY:1PC	10		M5*6	QTY:12PCS

1.2 Fixed left side track.



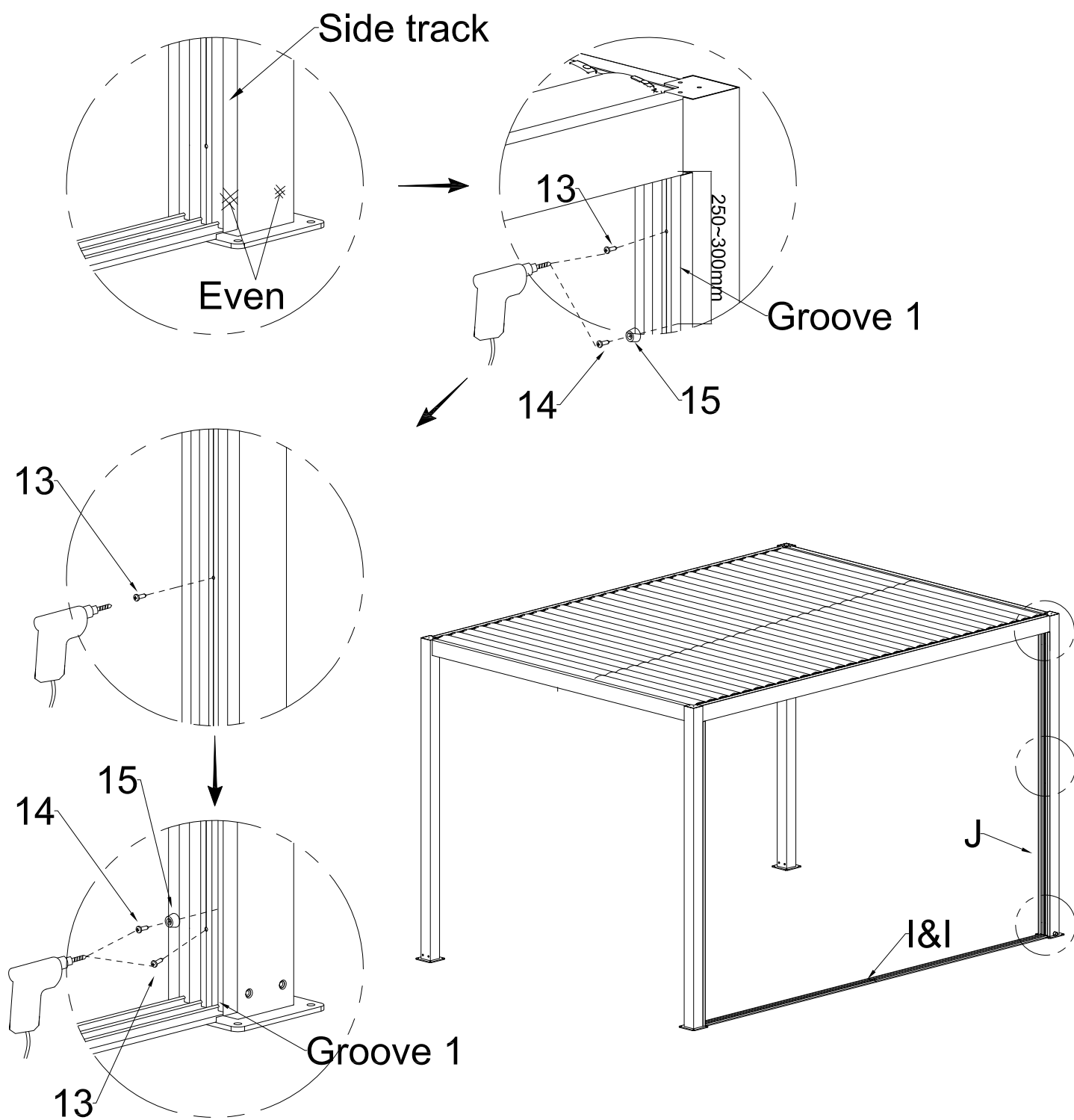
13		QTY:3PCS C-ST4.2*19
14		QTY:2PCS C-ST3.5*19
15		QTY:2PCS

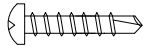
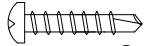
Column

Groove 3

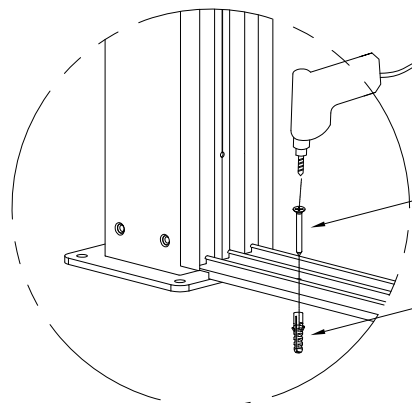
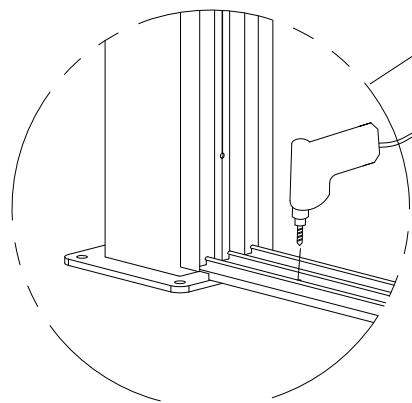
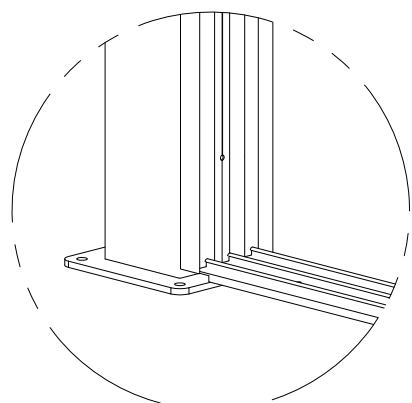
Side track

1.3 Fixed right side track.



13		QTY:3PCS C-ST4.2*19
14		QTY:2PCS C-ST3.5*19
15		QTY:2PCS

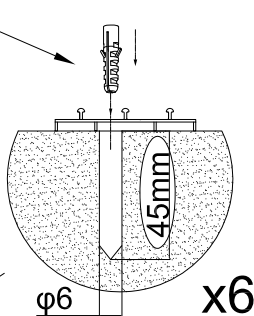
1.4 Fixed ground track.



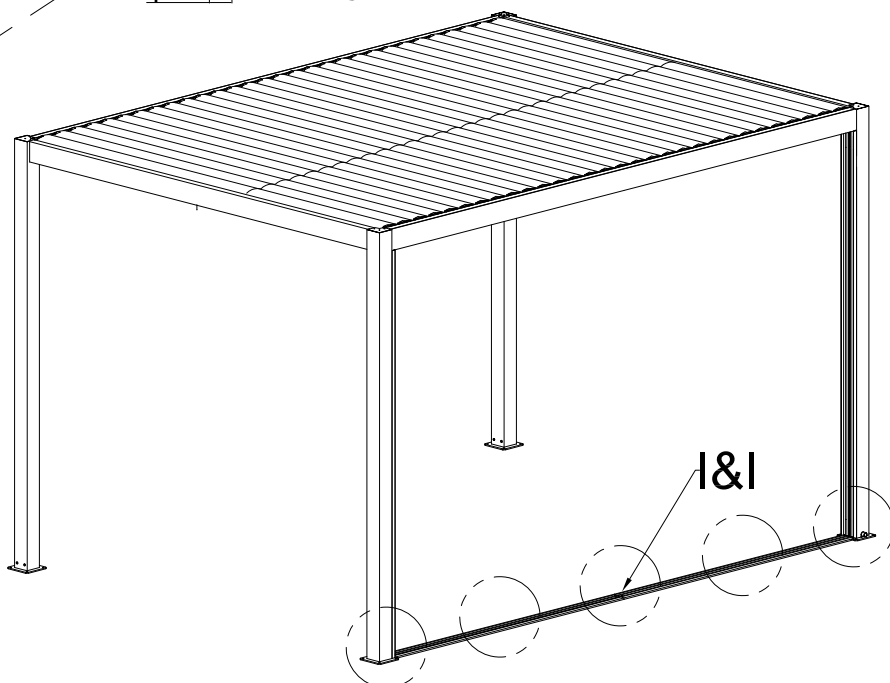
12

11

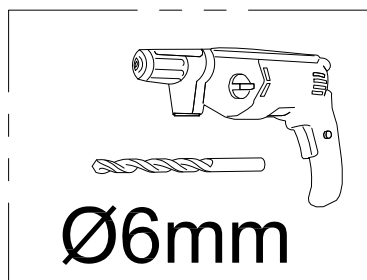
11



Knock the plastic expansion tube into the drilled hole



I&I



Ø6mm

11



QTY:6 PCS

φ6*40

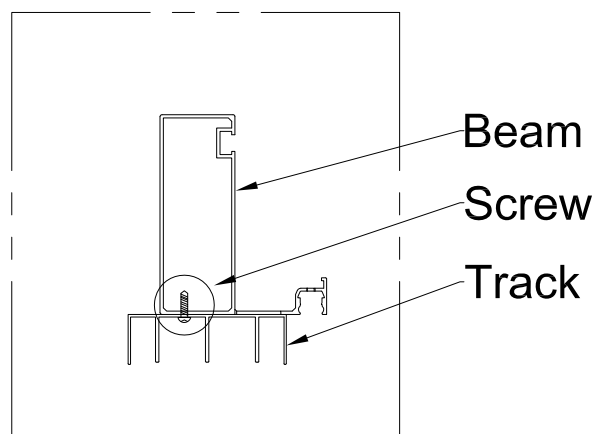
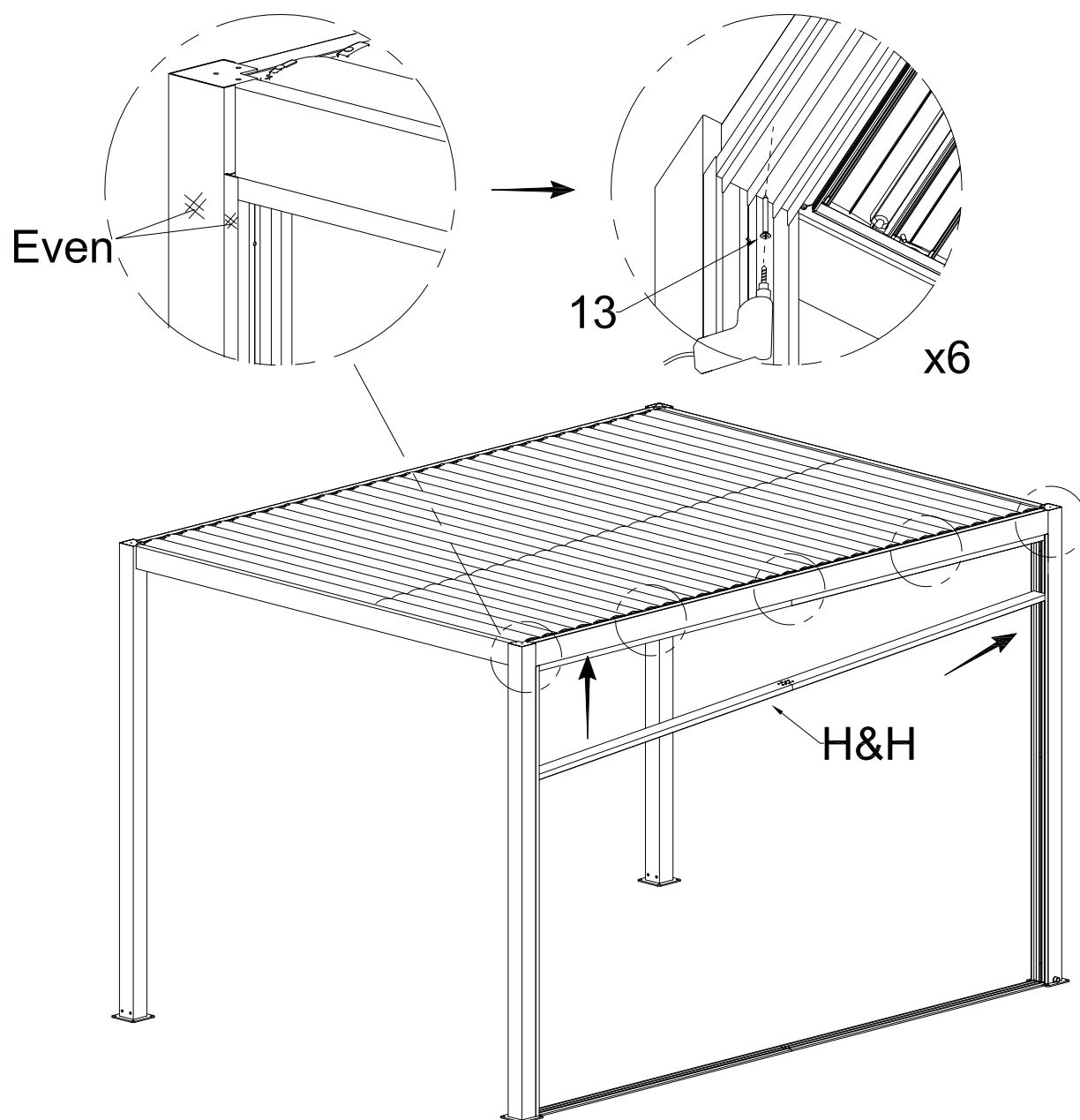
12



QTY:6 PCS

ST4.2*40

1.5 Fix the upper track.



13

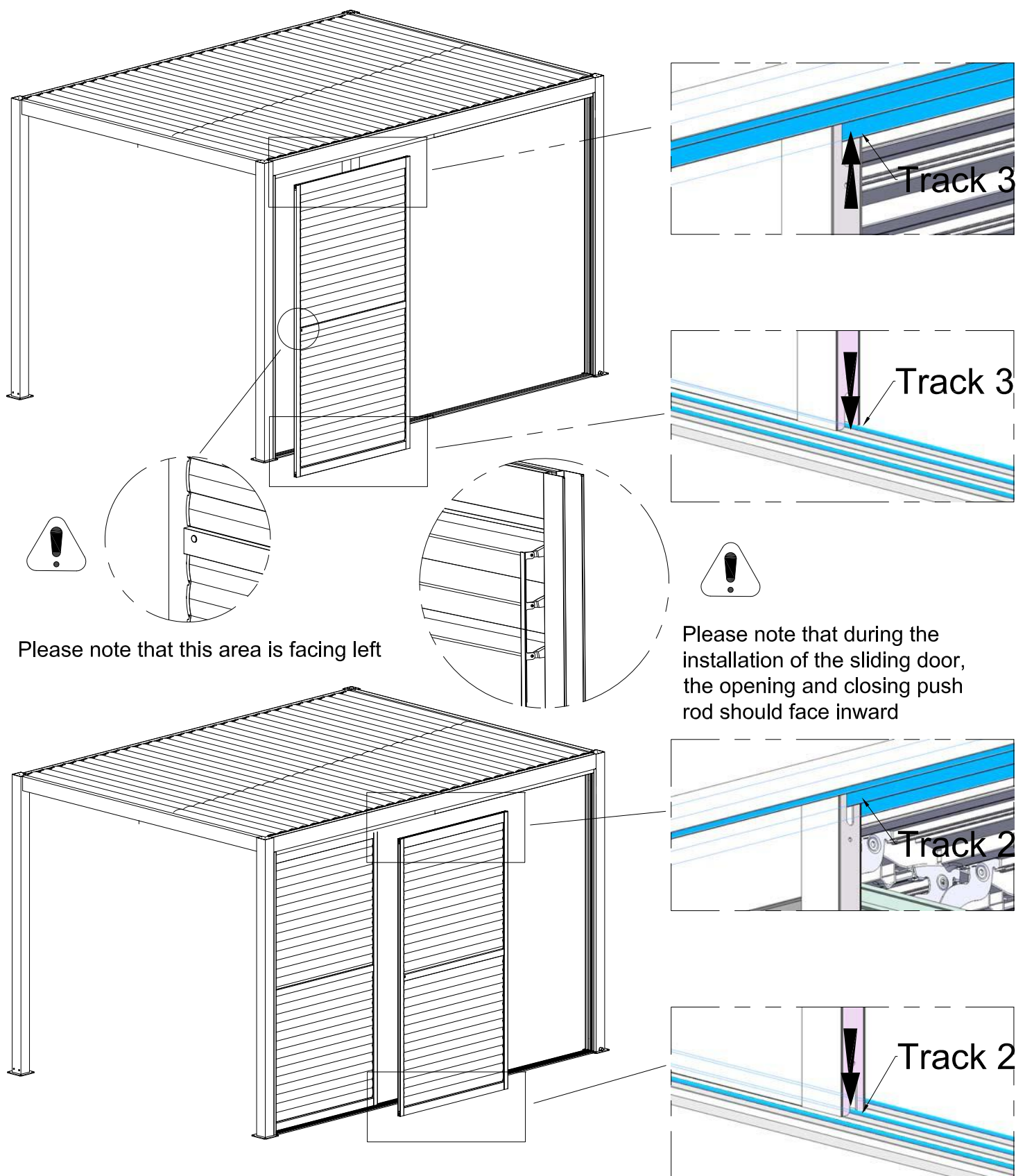


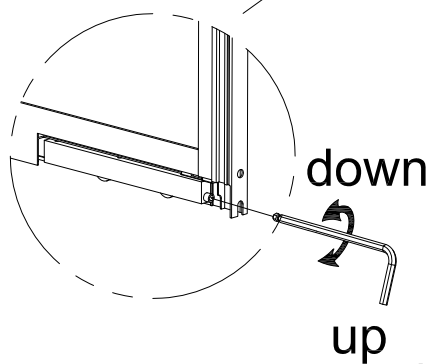
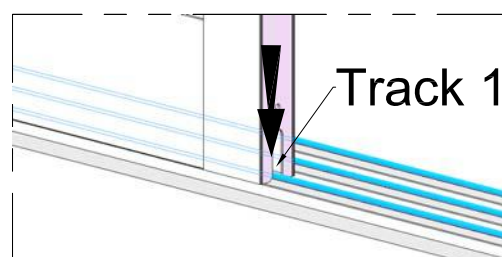
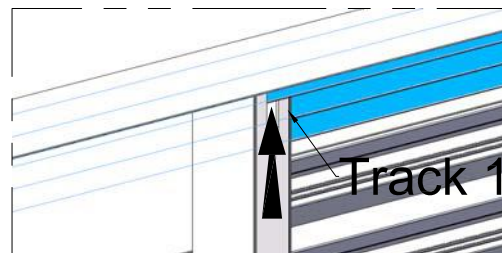
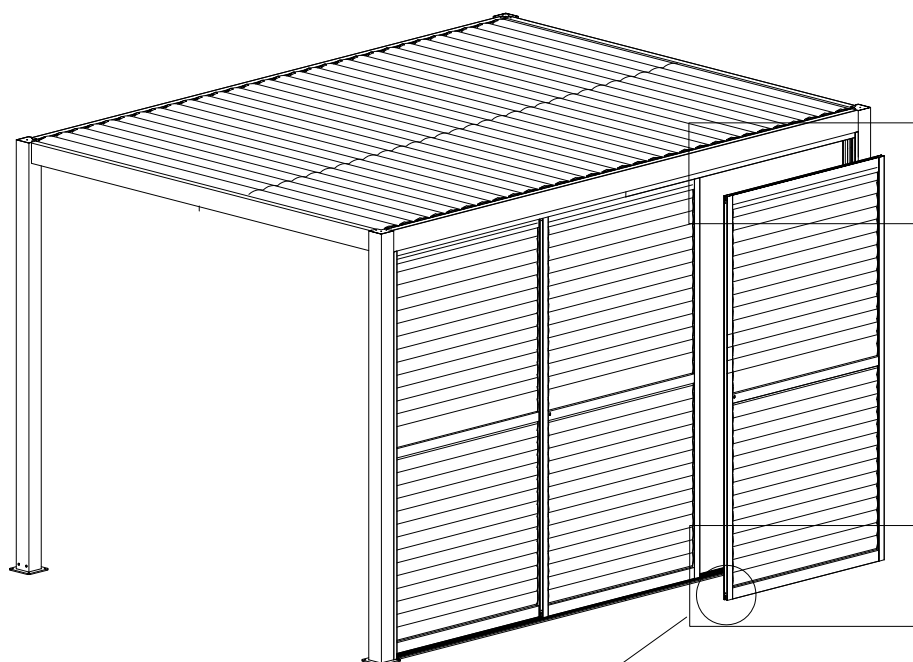
QTY:6 PCS
C-ST4.2*19



Attention, it is recommended to fix the track in the position shown in the figure

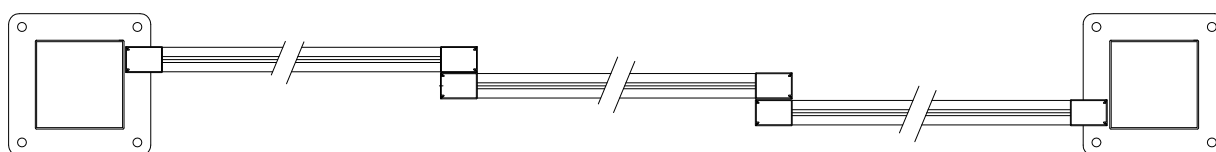
1.6 Install three sets of doors and windows.





Note that if the sliding door is tilted, the pulley can be adjusted

in door



out door

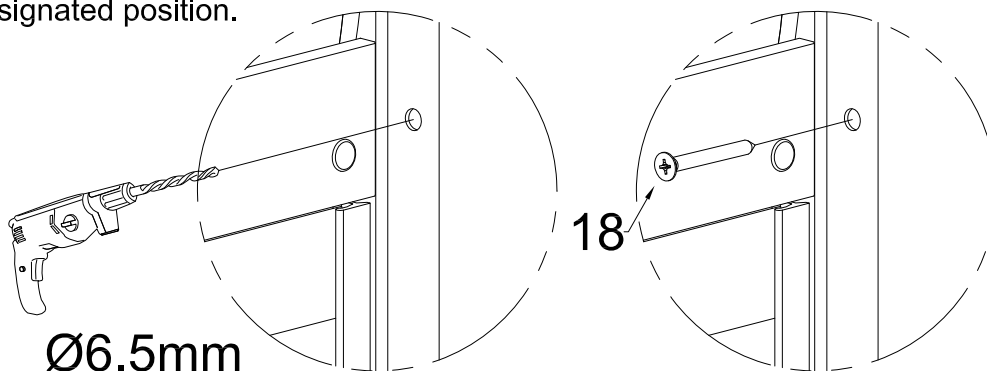
1.7 Install the door lock.



Note:

Avoid drilling through the side vertical post; only drill a $\phi 6.5$ hole on the sealing strip.

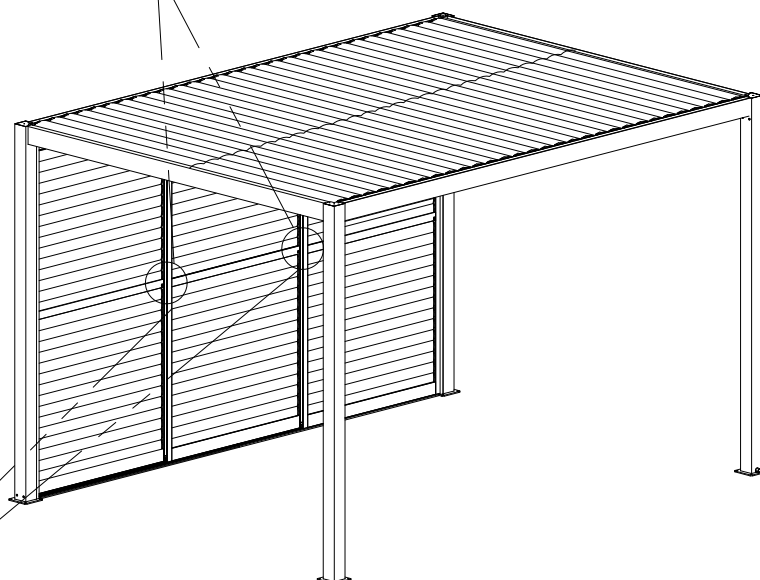
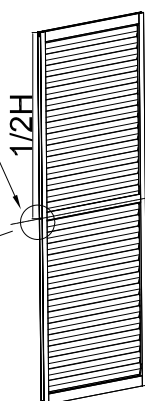
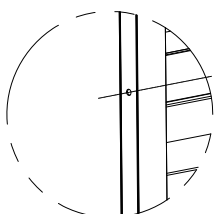
Before installing the door lock, a fixed anchor screw must be installed at the designated position.



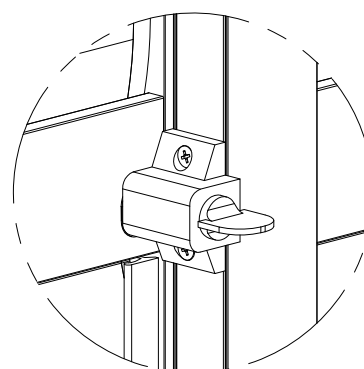
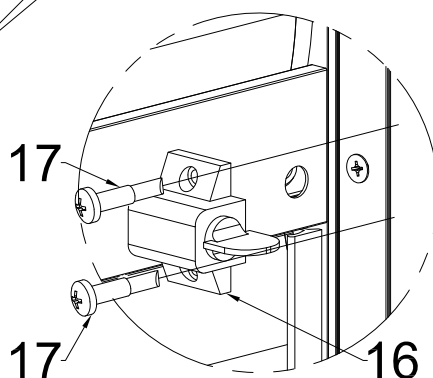
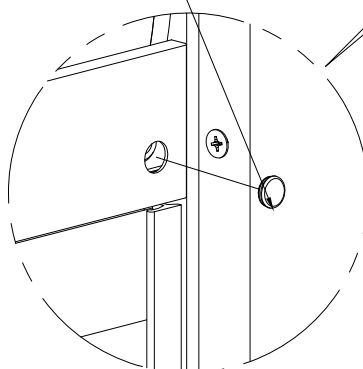
$\phi 6.5\text{mm}$



Note: The drilling position must be centered on the door panel.



Remove

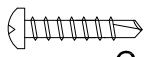


16



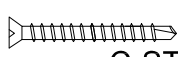
QTY:2PCS

17



QTY:4PCS
C-ST4.2*19

18



QTY:2PCS
C-ST4.2*60

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